

SAFETY DATA SHEET

1. Identification

Product identifier	ADDITIVE LC METALWORKING FLUID ADDITIVE
Other means of identification	
SDS number	Not applicable
Recommended use	METALWORKING FLUID ADDITIVE
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Manufacturer	
Company name	CIMCOOL® Industrial Products LLC 3000 Disney Street Cincinnati, Ohio 45209
Telephone (General Information)	513-458-8100
Emergency telephone number	1-800-424-9300 (CHEMTREC)
Emergency telephone number (outside USA)	1-703-527-3887 (CHEMTREC)

2. Hazard(s) identification

Physical hazards	Corrosive to metals	Category 1
Health hazards	Acute toxicity, oral	Category 3
	Skin corrosion/irritation	Category 1
	Serious eye damage/eye irritation	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Danger
Hazard statement	May be corrosive to metals. Toxic if swallowed. Causes severe skin burns and eye damage.
Precautionary statement	
Prevention	Wear protective gloves/protective clothing/eye protection/face protection. Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment.
Response	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get immediate medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER/doctor. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Get medical advice/attention if you feel unwell. Wash contaminated clothing before reuse.
Storage	Store locked up. Keep container tightly closed. Protect from sunlight. Store in a well-ventilated place. Store away from incompatible materials. Store in accordance with local/regional/national/international regulation.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
SODIUM HYDROXIDE		1310-73-2	30 - 60
POTASSIUM HYDROXIDE		1310-58-3	7 - 13
Other components below reportable levels			30 - 60

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms persist.
Skin contact	Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention immediately. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion	Rinse mouth thoroughly. Drink 1 or 2 glasses of water. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical attention immediately.
Most important symptoms/effects, acute and delayed	Corrosive effects. Causes serious eye damage. Burning pain and severe corrosive skin damage. Defatting of the skin.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
General information	If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	Not applicable, non-combustible.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Wear suitable protective equipment.
Fire fighting equipment/instructions	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Wear appropriate personal protective equipment. Do not breathe vapors or spray mist. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Clean up in accordance with all applicable regulations. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Do not flush spill to drain. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination. Contact local authorities in case of spillage to drain/aquatic environment.

7. Handling and storage

Precautions for safe handling

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not breathe dust/fume/gas/mist/vapors/spray. Do not ingest. Do not get this material on clothing. Avoid contact with skin and eyes. Avoid prolonged and repeated contact. Use only in well-ventilated areas. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash thoroughly after handling. Wash contaminated clothing before reuse. Practice good housekeeping. Handle and open container with care. Do not empty into drains.

Conditions for safe storage, including any incompatibilities

To maintain product quality, do not store in heat or direct sunlight. Use care in handling/storage. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Store in a well-ventilated place. Keep away from food, drink and animal feedingstuffs. Room temperature - normal conditions. Do not allow material to freeze. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

	Type	Value
SODIUM HYDROXIDE (CAS 1310-73-2)	PEL	2 mg/m3

US. NIOSH: Pocket Guide to Chemical Hazards

	Type	Value
SODIUM HYDROXIDE (CAS 1310-73-2)	Ceiling	2 mg/m3
POTASSIUM HYDROXIDE (CAS 1310-58-3)	TWA	2 mg/m3

US. ACGIH Threshold Limit Values

	Type	Value
SODIUM HYDROXIDE (CAS 1310-73-2)	Ceiling	2 mg/m3
POTASSIUM HYDROXIDE (CAS 1310-58-3)	Ceiling	2 mg/m3

Appropriate engineering controls

Ensure compliance with applicable exposure limits. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.

Skin protection

Hand protection Use protective gloves made of: Nitrile.

Other Wear suitable protective clothing and gloves.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	CLEAR
Physical state	Liquid.
Form	Liquid.
Color	Not available.
Odor	CHEMICAL
Odor threshold	Not available.
pH	14.0
Melting point/freezing point	< -27 °F (< -32.8 °C)
Initial boiling point and boiling range	> 270 °F (> 132.22 °C)
Flash point	Not Applicable
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	17.5 mm Hg @ 20 °C
Vapor density	0.6
Relative density	Not available.
Solubility(ies)	100 % Water Miscible
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Bulk density	12.66 lb/gal
pH in aqueous solution	10.0 Typical
Specific gravity	1.52
VOC (Weight %)	0
VOC ASTM D2369	0 %

10. Stability and reactivity

Reactivity	May be corrosive to metals. Reacts violently with strong acids. This product may react with oxidizing agents.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use. Hazardous polymerization does not occur.
Conditions to avoid	Heat, flames and sparks. Do not mix with other chemicals. Contact with incompatible materials.
Incompatible materials	Acids. Aluminum. Avoid contact with oxidizers or reducing agents.
Hazardous decomposition products	Smoke, fumes, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful. Health injuries are not known or expected under normal use.
Skin contact	Corrosive effects. Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Toxic if swallowed. Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics

Causes serious eye damage. Burning pain and severe corrosive skin damage. Defatting of the skin.

Information on toxicological effects

Acute toxicity Causes burns. Toxic if swallowed.

Components	Species	Test Results
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POTASSIUM HYDROXIDE (CAS 1310-58-3)

Acute

Oral

LD50	Rat	214 mg/kg
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SODIUM HYDROXIDE (CAS 1310-73-2)

Acute

Dermal

LD50	Rabbit	1350 mg/kg
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Oral

LD50	Rat	104 - 340 mg/kg
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* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Corrosive to skin and eyes.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not classified.

Skin sensitization Not classified.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard May be harmful if swallowed and enters airways.

Chronic effects Prolonged exposure may cause chronic effects.

Further information Symptoms may be delayed.

12. Ecological information

Ecotoxicity Contains a substance which causes risk of hazardous effects to the environment.

Components	Species	Test Results
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POTASSIUM HYDROXIDE (CAS 1310-58-3)

Aquatic

Fish	LC50	Western mosquitofish (<i>Gambusia affinis</i>) 80 mg/l, 96 hours
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Components	Species	Test Results
SODIUM HYDROXIDE (CAS 1310-73-2)		
Aquatic		
Crustacea	EC50	Water flea (Ceriodaphnia dubia) 34.59 - 47.13 mg/l, 48 hours
Fish	LC50	Western mosquitofish (Gambusia affinis) 125 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	This product is miscible in water.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Consult authorities before disposal. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

14. Transport information

DOT	
UN number	UN1719
UN proper shipping name	Caustic alkali liquids, n.o.s. (POTASSIUM HYDROXIDE RQ = 10000 LBS and SODIUM HYDROXIDE RQ = 2500 LBS)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Label(s)	8
Packing group	II
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	B2, IB2, T11, TP2, TP27
Packaging exceptions	154
Packaging non bulk	202
Packaging bulk	242
Supplemental Information: Exceptions found in 49 CFR 173.154 for CLASS 8 will not apply since the product concentrate is corrosive to skin.	

IATA	
UN number	UN1719
UN proper shipping name	Caustic alkali liquid, n.o.s. (POTASSIUM HYDROXIDE and SODIUM HYDROXIDE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	II
Environmental hazards	No.
ERG Code	8L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed.
Cargo aircraft only	Allowed.

IMDG	
UN number	UN1719

UN proper shipping name CAUSTIC ALKALI LIQUID, N.O.S. (POTASSIUM HYDROXIDE and SODIUM HYDROXIDE)
Transport hazard class(es)
Class 8
Subsidiary risk -
Packing group II
Environmental hazards
Marine pollutant No.
EmS F-A, S-B
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

DOT



IATA; IMDG



15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. It may be reportable under the provisions of SARA Sections 311 and 312 if specific threshold criteria are met or exceeded.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

POTASSIUM HYDROXIDE (CAS 1310-58-3) Listed.
 SODIUM HYDROXIDE (CAS 1310-73-2) Listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
 Delayed Hazard - No
 Fire Hazard - No
 Pressure Hazard - No
 Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.**Food and Drug Administration (FDA)** Not regulated.**US state regulations****US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**

Not listed.

US. Massachusetts RTK - Substance List

POTASSIUM HYDROXIDE (CAS 1310-58-3)

SODIUM HYDROXIDE (CAS 1310-73-2)

US. New Jersey Worker and Community Right-to-Know Act

POTASSIUM HYDROXIDE (CAS 1310-58-3)

SODIUM HYDROXIDE (CAS 1310-73-2)

US. Pennsylvania Worker and Community Right-to-Know Law

POTASSIUM HYDROXIDE (CAS 1310-58-3)

SODIUM HYDROXIDE (CAS 1310-73-2)

US. Rhode Island RTK

POTASSIUM HYDROXIDE (CAS 1310-58-3)

SODIUM HYDROXIDE (CAS 1310-73-2)

California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions) This product is not subject to California's South Coast Air Quality Management District Rule 1144 (Rule only applicable to Metalworking Fluids, Vanishing Oils and Rust Inhibitors).**US. California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

Issue date	06-12-2014
Revision date	06-29-2015
Version #	02
Further information	Not available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision Information

This document has undergone significant changes and should be reviewed in its entirety.