SAFETY DATA SHEET



1. Identification

Product identifier CIMFREE® VG-S110P

METALWORKING OIL

Other means of identification

SDS number Not applicable

METALWORKING OIL Recommended use

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name CIMCOOL® Industrial Products LLC

> 3000 Disney Street Cincinnati, Ohio 45209

Telephone (General

Information)

513-458-8199

Emergency telephone

number

1-800-424-9300 (CHEMTREC)

Emergency telephone number (outside USA) 1-703-527-3887 (CHEMTREC)

2. Hazard(s) identification

Physical hazards Not classified. Not classified. **Health hazards** Not classified. **Environmental hazards OSHA** defined hazards Not classified.

Label elements

None. Hazard symbol None. Signal word

Hazard statement Not applicable.

Precautionary statement

Prevention Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Avoid release

to the environment. Wear protective gloves. Wear eye/face protection.

IF exposed or if you feel unwell: Call a POISON CENTER or doctor/physician. IF IN EYES: Rinse Response

cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Take off contaminated clothing and wash before reuse. Collect

spillage.

Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Storage

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

SDS US Material name: CIMFREE® VG-S110P

Chemical name	Common name and synonyms	CAS number	%
DISTILLATES (PETROLEUM), SOLVENT-DEWAXED LIGHT PARAFFINIC		64742-56-9	30 - 60
METHYLENEBIS-(DIBUTYIDITHIO CARBAMATE)		10254-57-6	1 - 5
Other components below reportable leve	ls		30 - 60

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

If symptoms are experienced, remove source of contamination or move victim to fresh air. Call a

POISON CENTER or doctor/physician if you feel unwell.

Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing Skin contact

and shoes. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing

Eve contact Immediately flush eves with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth thoroughly. Do not give liquids. If vomiting occurs, keep head low so that stomach

content doesn't get into the lungs. Get medical advice/attention if you feel unwell.

Most important

symptoms/effects, acute and

delayed

Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation.

Indication of immediate medical attention and special treatment needed

General information

Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

media

Foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment

and precautions for firefighters

Wear suitable protective equipment.

Fire fighting

equipment/instructions

containers from fire area if you can do so without risk. In the event of fire and/or explosion do not breathe fumes.

Specific methods

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Wear appropriate personal protective equipment. Do not breathe mist or vapor. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Use standard firefighting procedures and consider the hazards of other involved materials. Move

Methods and materials for containment and cleaning up The product is immiscible with water and will spread on the water surface.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Clean up in accordance with all applicable regulations.

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Environmental precautions

Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination. Contact local authorities in case of spillage to drain/aquatic environment.

7. Handling and storage

Precautions for safe handling

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not ingest. Avoid prolonged and repeated contact. Avoid contact with eyes, skin, and clothing. Avoid breathing mist or vapor. Use only in well-ventilated areas. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Provide adequate ventilation. Practice good housekeeping. Wash thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse.

Conditions for safe storage, including any incompatibilities

Room temperature - normal conditions. Keep away from heat, sparks and open flame. To maintain product quality, do not store in heat or direct sunlight. Use care in handling/storage. Store in original tightly closed container. Keep containers closed when not in use. Keep away from food, drink and animal feedingstuffs. Store away from incompatible materials (see Section 10 of the SDS). Store in a well-ventilated place. Do not allow material to freeze. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

8. Exposure controls/personal protection

Occupational exposure limits

U.S. - OSHA

	Туре	Value	
DISTILLATES (PETROLEUM), SOLVENT-DEWAXED LIGHT PARAFFINIC (CAS 64742-56-9)	PEL	5 mg/m3	
ACGIH			
	Туре	Value	
DISTILLATES (PETROLEUM), SOLVENT-DEWAXED LIGHT PARAFFINIC (CAS 64742-56-9)	TWA	5 mg/m3	

Appropriate engineering controls

Ensure compliance with applicable exposure limits. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Eye wash fountain is recommended.

Skin protection

Use protective gloves made of: Nitrile. Hand protection Other Wear suitable protective clothing and gloves.

Not Applicable

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Wear appropriate thermal protective clothing, when necessary. Thermal hazards

General hygiene considerations

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Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective

equipment to remove contaminants.

9. Physical and chemical properties

CLEAR Appearance Physical state Liquid. **Form** Liquid. Color Not available. Odor Chemical Not available. **Odor threshold**

Material name: CIMFREE® VG-S110P SDS US 3/7

Melting point/freezing point Not Determined Initial boiling point and boiling Not Applicable

range

410 °F (210 °C) Cleveland Open Cup Flash point

Evaporation rate Not Applicable Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

(%)

Not available.

Explosive limit - lower (%) Not available. Explosive limit - upper (%) Not available. Not available. Vapor pressure Vapor density Not available. Not available. Relative density Insoluble in Water Solubility(ies)

Partition coefficient (n-octanol/water)

Not available.

Auto-ignition temperature Not available. **Decomposition temperature** Not available. Not available. **Viscosity**

Other information

Flash point class Combustible IIIB

0.89 Specific gravity **VOC ASTM D2369** 0 %

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use. Hazardous polymerization does not

occur.

Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the Conditions to avoid

flash point. Contact with incompatible materials.

Avoid contact with oxidizers or reducing agents. Incompatible materials

Hazardous decomposition

products

Smoke, fumes, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful. Health injuries are not known or expected under normal

use.

Skin contact May be irritating to the skin.

Eve contact Direct contact with eyes may cause temporary irritation.

Health injuries are not known or expected under normal use. Expected to be a low ingestion Ingestion

hazard

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing,

redness, swelling, and blurred vision. Defatting of the skin.

Information on toxicological effects

May be harmful if swallowed and enters airways. Expected to be a low hazard for usual industrial **Acute toxicity**

or commercial handling by trained personnel.

Material name: CIMFREE® VG-S110P SDS US 4/7

Components **Species Test Results**

DISTILLATES (PETROLEUM), SOLVENT-DEWAXED LIGHT PARAFFINIC (CAS 64742-56-9)

Dermal

Rabbit LD50 > 2000 mg/kg

Oral

LD50 Rat > 5000 mg/kg

METHYLENEBIS-(DIBUTYIDITHIOCARBAMATE) (CAS 10254-57-6)

Acute

Dermal

LD50 Rabbit > 2000 mg/kg

Oral

LD50 Rat 16000 mg/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation. Defatting, drying and cracking of skin.

Serious eye damage/eye

Direct contact with eyes may cause temporary irritation.

irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

This product is not expected to cause skin sensitization. Skin sensitization

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

This product is not expected to cause reproductive or developmental effects. Reproductive toxicity

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard If aspirated into lungs during swallowing or vomiting, may cause chemical pneumonia, pulmonary

injury or death.

Prolonged inhalation may be harmful. Chronic effects

Further information Symptoms may be delayed.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Species Test Results Components

METHYLENEBIS-(DIBUTYIDITHIOCARBAMATE) (CAS 10254-57-6)

Aquatic

Acute

Crustacea EC50 Daphnia > 0.052 mg/l, 48 hours Fish LC50 Fish > 0.06 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

METHYLENEBIS-(DIBUTYIDITHIOCARBAMATE) 6.73

8.42

No data available. Mobility in soil

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^{*} Estimates for product may be based on additional component data not shown.

^{*} Estimates for product may be based on additional component data not shown.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsConsult authorities before disposal. Do not contaminate ponds, waterways or ditches with

chemical or used container. Dispose of contents/container in accordance with

local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Do not re-use empty containers.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. It may be reportable under the provisions of SARA Sections 311 and 312 if specific threshold criteria are met or exceeded.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No

Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

Yes

chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

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Safe Drinking Water Act

(SDWA)

Not regulated.

Food and Drug Not regulated. Administration (FDA)

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed

US. Massachusetts RTK - Substance List

DISTILLATES (PETROLEUM), SOLVENT-DEWAXED LIGHT PARAFFINIC (CAS 64742-56-9)

US. New Jersey Worker and Community Right-to-Know Act

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

Not regulated.

California South Coast Air **Quality Management** District (SCAQMD) Rule 1144 (VOC Emissions)

This product is subject to SCAQMD Rule 1144; it is compliant and may be sold and used in the SCAQMD. The VOC content of the product is 13 g/L, measured by ASTM Method E-1868-10. This product has a specified VOC limit of 75 g/L.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

Issue date 03-31-2015

Version # 01

Not available. **Further information**

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge,

information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other

materials or in any process, unless specified in the text.

Revision Information Product and Company Identification: Product and Company Identification

Composition / Information on Ingredients: Ingredients Physical & Chemical Properties: Multiple Properties

Transport Information: Proper Shipping Name/Packing Group

Regulatory Information: United States

HazReg Data: North America

GHS: Classification

Material name: CIMFREE® VG-S110P SDS US 7/7