

## 1. Identification

**Product identifier** **CIMPERIAL® 10-821**  
METALWORKING FLUID

**Other means of identification**

**SDS number** Not applicable

**Recommended use** METALWORKING FLUID

**Recommended restrictions** None known.

### Manufacturer/Importer/Supplier/Distributor information

#### Manufacturer

**Company name** CIMCOOL® Industrial Products LLC  
3000 Disney Street  
Cincinnati, Ohio 45209

**Telephone (General Information)** 513-458-8199

**Emergency telephone number** 1-800-424-9300 (CHEMTREC)

**Emergency telephone number (outside USA)** 1-703-527-3887 (CHEMTREC)

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards** Serious eye damage/eye irritation Category 2

**Environmental hazards** Not classified.

**OSHA defined hazards** Not classified.

#### Label elements



**Signal word** Warning

**Hazard statement** Causes serious eye irritation.

**Precautionary statement**

**Prevention** Wash thoroughly after handling. Use personal protective equipment as required. Avoid release to the environment.

**Response** If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

**Storage** Keep container tightly closed. Protect from sunlight. Store in a well-ventilated place. Store away from incompatible materials. Store in accordance with local/regional/national/international regulations.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)** None known.

**Supplemental information** 71.84% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 71.8% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

## 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM		64742-52-5	30 - 60
MONOETHANOLAMINE		141-43-5	3 - 7
4,4-DIMETHYLOXAZOLIDINE		51200-87-4	1 - 5

Chemical name	Common name and synonyms	CAS number	%
ETHOXYLATED LINEAR ALCOHOLS		68920-66-1	1 - 5
3-iodo-2-propynyl butylcarbamate		55406-53-6	0.1 - 1
Other components below reportable levels			30 - 60

The exact percentages of hazardous ingredients have been withheld as a trade secret.

#### 4. First-aid measures

<b>Inhalation</b>	If symptoms are experienced, remove source of contamination or move victim to fresh air. Under normal conditions of intended use, this material is not expected to be an inhalation hazard. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation or rash occurs: Get medical advice/attention. For minor skin contact, avoid spreading material on unaffected skin. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. If a contact lens is present, DO NOT delay irrigation or attempt to remove the lens. Continue rinsing. Call a physician or poison control center immediately.
<b>Ingestion</b>	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Do not induce vomiting. Rinse mouth thoroughly. Drink 1 or 2 glasses of water. Never give anything by mouth to a victim who is unconscious or is having convulsions. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration.
<b>Most important symptoms/effects, acute and delayed</b>	Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
<b>General information</b>	IF exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Dry chemicals. Carbon dioxide (CO2). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Unsuitable extinguishing media</b>	Not applicable, non-combustible.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Wear suitable protective equipment.
<b>Fire-fighting equipment/instructions</b>	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Clean up in accordance with all applicable regulations. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.  Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Do not flush spill to drain.
<b>Environmental precautions</b>	Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not breathe vapor. Do not ingest. Avoid contact with skin and eyes. Avoid prolonged exposure. Do not use in areas without adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash thoroughly after handling. Practice good housekeeping. Wash contaminated clothing before reuse. Handle and open container with care. Avoid release to the environment. Do not empty into drains.

### Conditions for safe storage, including any incompatibilities

Use care in handling/storage. To maintain product quality, do not store in heat or direct sunlight. Store in a closed container. Store in a well-ventilated place. Room temperature - normal conditions. Do not allow material to freeze. Store away from incompatible materials (see Section 10 of the SDS). Keep away from food, drink and animal feedings. Keep out of the reach of children.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	PEL	6 mg/m <sup>3</sup>
		3 ppm

#### US. NIOSH: Pocket Guide to Chemical Hazards

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	15 mg/m <sup>3</sup>
		6 ppm
	TWA	8 mg/m <sup>3</sup> 3 ppm

#### US. ACGIH Threshold Limit Values

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	6 ppm
	TWA	3 ppm

### Appropriate engineering controls

Ensure compliance with applicable exposure limits. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Ensure adequate ventilation, especially in confined areas. Eye wash facilities and emergency shower must be available when handling this product.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Do not get in eyes. Wear safety glasses with side shields (or goggles).

#### Skin protection

##### Hand protection

Use protective gloves made of: Nitrile.

##### Other

Wear suitable protective clothing and gloves.

#### Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

### Appearance

CLEAR

### Physical state

Liquid.

### Form

Liquid.

### Color

Not available.

### Odor

CHEMICAL

### Odor threshold

Not available.

### pH

Not Applicable

### Melting point/freezing point

10 °F (-12.2 °C)

<b>Initial boiling point and boiling range</b>	212 °F (100 °C)
<b>Flash point</b>	Not Applicable
<b>Evaporation rate</b>	Like water when diluted
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	100 % Water Miscible
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>pH in aqueous solution</b>	8.6 @ 5%
<b>Specific gravity</b>	0.98
<b>VOC ASTM D2369</b>	14 %

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use. Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Excessive heat. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong acids. Strong oxidizing agents. Avoid contact with oxidizers or reducing agents. Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines.
<b>Hazardous decomposition products</b>	Smoke, fumes, oxides of nitrogen, and oxides of carbon

## 11. Toxicological information

### Information on likely routes of exposure

<b>Ingestion</b>	Expected to be a low ingestion hazard.
<b>Inhalation</b>	Prolonged inhalation may be harmful.
<b>Skin contact</b>	May be irritating to the skin. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.
<b>Eye contact</b>	Causes serious eye irritation.

**Symptoms related to the physical, chemical and toxicological characteristics** Causes serious eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Mild skin irritation.

### Information on toxicological effects

**Acute toxicity** May be harmful if swallowed. May be harmful in contact with skin.

<b>Components</b>	<b>Species</b>	<b>Test Results</b>
3-iodo-2-propynyl butylcarbamate (CAS 55406-53-6)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg
<i>Oral</i>		
LD50	Rat	1.1 g/kg

Components	Species	Test Results
4,4-DIMETHYLOXAZOLIDINE (CAS 51200-87-4)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg
<i>Inhalation</i>		
LC50	Rat	1100 mg/m <sup>3</sup> , 4 hours
<i>Oral</i>		
LD50	Rat	1308 mg/kg
MONOETHANOLAMINE (CAS 141-43-5)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	1025 mg/kg
<i>Inhalation</i>		
LC50	Mouse	> 1210 mg/m <sup>3</sup>
<i>Oral</i>		
LD50	Guinea pig	620 mg/kg
	Mouse	700 mg/kg
	Rat	1750 mg/kg
<i>Other</i>		
LD50	Mouse	50 mg/kg
	Rat	67 mg/kg
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM (CAS 64742-52-5)		
<b>Acute</b>		
<i>Dermal</i>		
LC50	Rabbit	> 5000 mg/kg
<i>Oral</i>		
LC50	Rat	> 5000 mg/kg

\* Estimates for product may be based on additional component data not shown.

<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Not classified.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
<b>US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	
Not listed.	
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	May be harmful if swallowed and enters airways.
<b>Chronic effects</b>	Prolonged exposure may cause chronic effects.
	Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

## 12. Ecological information

**Ecotoxicity** Contains a substance which causes risk of hazardous effects to the environment.

Components	Species	Test Results
3-IODO-2-PROPYNYL BUTYLCARBAMATE (CAS 55406-53-6)		
<b>Aquatic</b>		
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)
0.05 - 0.089 mg/l, 96 hours		
4,4-DIMETHYLOXAZOLIDINE (CAS 51200-87-4)		
<i>Acute</i>		
Crustacea	EC50	Daphnia
45 mg/l, 48 hours		
<b>Aquatic</b>		
<i>Acute</i>		
Fish	LC50	Bluegill (Lepomis macrochirus)
59 mg/l, 96 hours		
MONOETHANOLAMINE (CAS 141-43-5)		
<b>Aquatic</b>		
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)
114 - 196 mg/l, 96 hours		
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM (CAS 64742-52-5)		
<i>Acute</i>		
Fish	LC50	Fish
> 100 mg/l, 96 hours		

\* Estimates for product may be based on additional component data not shown.

**Persistence and degradability** No data is available on the degradability of this product.

**Bioaccumulative potential** No data available.

**Partition coefficient n-octanol / water (log Kow)**

MONOETHANOLAMINE -1.31

**Mobility in soil** This product is miscible in water.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

**Disposal instructions** Consult authorities before disposal. Dispose of contents/container in accordance with local/regional/national/international regulations. Do not discharge into drains, water courses or onto the ground. Do not contaminate ponds, waterways or ditches with chemical or used container.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

### 14. Transport information

#### DOT

Not regulated as dangerous goods.

#### IATA

Not regulated as dangerous goods.

#### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to** Not available.

**Annex II of MARPOL 73/78 and the IBC Code**

### 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. It may be reportable under the provisions of SARA Sections 311 and 312 if specific threshold criteria are met or exceeded. All components are on the U.S. EPA TSCA Inventory List.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.

**SARA 304 Emergency release notification**

Not regulated.

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories**  
 Immediate Hazard - Yes  
 Delayed Hazard - Yes  
 Fire Hazard - No  
 Pressure Hazard - No  
 Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical**      Yes

**SARA 313 (TRI reporting)**

Chemical name	CAS number	% by wt.
3-iodo-2-propynyl butylcarbamate	55406-53-6	0.1 - 1

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)**      Not regulated.

**Food and Drug Administration (FDA)**      Not regulated.

**US state regulations**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

**US. Massachusetts RTK - Substance List**

MONOETHANOLAMINE (CAS 141-43-5)

**US. New Jersey Worker and Community Right-to-Know Act**

3-iodo-2-propynyl butylcarbamate (CAS 55406-53-6)      500 lbs

**US. Pennsylvania RTK - Hazardous Substances**

MONOETHANOLAMINE (CAS 141-43-5)

**US. Rhode Island RTK**

3-iodo-2-propynyl butylcarbamate (CAS 55406-53-6)

**California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions)**      This product is subject to SCAQMD Rule 1144; it is compliant and may be sold and used in the SCAQMD. The VOC content of the product is 99 g/L, measured by ASTM Method E-1868-10.

This product has a specified use dilution VOC limit of 75 g/L, the maximum dilution concentration is 76 % to maintain compliance.

**US. California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

**International Inventories**

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	No

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

## 16. Other information, including date of preparation or last revision

<b>Issue date</b>	01-31-2014
<b>Version #</b>	01
<b>Further information</b>	Not available.
<b>Disclaimer</b>	The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
<b>Revision Information</b>	Product and Company Identification: Product Codes Hazards Identification: US Hazard Categories Composition / Information on Ingredients: Ingredients Physical & Chemical Properties: Multiple Properties Transport Information: Physical States Regulatory Information: United States Material Attributes & Uses; Experimental Data: Product Uses HazReg Data: Pacific Rim GHS: Classification