

SAFETY DATA SHEET

1. Identification

Product identifier CIMPERIAL[®] HD71
METALWORKING FLUID

Other means of identification

SDS number Not applicable

Recommended use METALWORKING FLUID

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information
Manufacturer

Company name CIMCOOL[®] Industrial Products LLC
3000 Disney Street
Cincinnati, Ohio 45209

Telephone (General Information) 513-458-8100
Emergency telephone number 1-800-424-9300 (CHEMTREC)
Emergency telephone number (outside USA) 1-703-527-3887 (CHEMTREC)

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards

Acute toxicity, inhalation	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Sensitization, skin	Category 1
Reproductive toxicity	Effects on or via lactation

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause harm to breast-fed children.

Precautionary statement

Prevention Obtain special instructions before use. Do not breathe mist or vapor. Avoid contact during pregnancy/while nursing. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.

Response If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. Call a poison center/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse.

Storage Store away from incompatible materials.

Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	26.95% of the mixture consists of component(s) of unknown acute inhalation toxicity.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM DISTILLATES		64742-52-5	30 - 60
C14-C17 MEDIUM CHAIN CHLORINATED PARAFFIN		63449-39-8	10 - 30
HEXAHYDRO-1,3,5-TRIS (2-HYDROXYETHYL)-S- TRIAZINE		4719-04-4	1 - 5
MONOETHANOLAMINE		141-43-5	1 - 5
ALKOXYLATED LINEAR ALCOHOLS		68987-81-5	0.5 - 1.5
PETROLEUM SULFONIC ACID, SODIUM SALT		68608-26-4	0.5 - 1.5
Other components below reportable levels			10 - 30

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Wash off immediately with plenty of water. Get medical attention if irritation develops and persists. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth thoroughly. Do not give liquids. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Call a POISON CENTER or doctor/physician if you feel unwell.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. If exposed or concerned: Get medical advice/attention.

5. Fire-fighting measures

Suitable extinguishing media	Foam. Dry chemical powder. Carbon dioxide (CO2). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Wear suitable protective equipment.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

This product is miscible in water. Prevent product from entering drains. Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

Environmental precautions

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Use only in well-ventilated areas. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS). If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

8. Exposure controls/personal protection

Occupational exposure limits

U.S. - OSHA

	Type	Value
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM DISTILLATES (CAS 64742-52-5)	PEL	5 mg/m ³

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	PEL	6 mg/m ³ 3 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	15 mg/m ³
	TWA	6 ppm 8 mg/m ³ 3 ppm

ACGIH

	Type	Value
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM DISTILLATES (CAS 64742-52-5)	TWA	5 mg/m ³

US. ACGIH Threshold Limit Values

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	6 ppm

US. ACGIH Threshold Limit Values

	Type	Value
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m ³
MONOETHANOLAMINE (CAS 141-43-5)	TWA	3 ppm

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.

Skin protection

Hand protection Use protective gloves made of: Nitrile.

Other Wear appropriate chemical resistant clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance	CLEAR
Physical state	Liquid.
Form	Liquid.
Color	Not available.
Odor	Chemical
Odor threshold	Not available.
pH	Not Applicable
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not Applicable
Flash point	385 °F (196.1 °C) Cleveland Open Cup
Evaporation rate	Like water when diluted
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	100 % Water Miscible
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.

Other information

Explosive properties	Not explosive.
Flash point class	Combustible IIIB
Oxidizing properties	Not oxidizing.
pH in aqueous solution	8.9 @ 5%
Specific gravity	1.001
VOC ASTM D2369	11 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Acids. Oxidizing agents. Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines.
Hazardous decomposition products	Smoke, fumes, oxides of nitrogen, hydrogen chloride, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation	Harmful if inhaled.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
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Information on toxicological effects

Acute toxicity	Harmful if inhaled. May cause an allergic skin reaction.
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Components	Species	Test Results
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3-IODO-2-PROPYNYL BUTYLCARBAMATE (CAS 55406-53-6)

Acute

Dermal

LD50	Rabbit	> 2000 mg/kg
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Oral

LD50	Rat	1.1 g/kg
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ALKOXYLATED LINEAR ALCOHOLS (CAS 68987-81-5)

Acute

Dermal

Liquid

LD50	Rabbit	> 2000 mg/kg
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Inhalation

Mist

LD50	Rat	> 50 mg/l, 4 hours
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Oral

Liquid

LD50	Rat	2380 - 2745 mg/kg
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MONOETHANOLAMINE (CAS 141-43-5)

Acute

Dermal

LD50	Rabbit	1025 mg/kg
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Components	Species	Test Results
Oral		
LD50	Guinea pig	620 mg/kg
	Mouse	700 mg/kg
	Rat	10.2 g/kg

SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM DISTILLATES (CAS 64742-52-5)

Acute

Dermal

Liquid

LD50 Rabbit > 2000 mg/kg

Inhalation

Mist

LC50 Rat 2.18 mg/l, 4 hr

Oral

Liquid

LD50 Rat > 5000 mg/kg

TRIETHANOLAMINE (CAS 102-71-6)

Acute

Dermal

Liquid

LD50 Rabbit > 2000 mg/kg

LD50 Rabbit > 2000 mg/kg

Oral

LD50 Guinea pig 5300 mg/kg

Liquid

LD50 Rat 4190 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

TRIETHANOLAMINE (CAS 102-71-6) 3 Not classifiable as to carcinogenicity to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Reproductive toxicity May cause harm to breastfed babies.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects May be harmful if absorbed through skin. Prolonged inhalation may be harmful.

Further information Symptoms may be delayed.

12. Ecological information

Ecotoxicity Contains a substance which causes risk of hazardous effects to the environment.

Components		Species	Test Results
3-IODO-2-PROPYNYL BUTYLCARBAMATE (CAS 55406-53-6)			
Aquatic			
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	0.05 - 0.089 mg/l, 96 hours
ALKOXYLATED LINEAR ALCOHOLS (CAS 68987-81-5)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Daphnia	1 - 10 mg/l, 48 hours
Fish	LC50	Pimephales promelas	1 - 10 mg/l, 96 hours
C14-C17 MEDIUM CHAIN CHLORINATED PARAFFIN (CAS 63449-39-8)			
Aquatic			
Fish	LC50	Bluegill (Lepomis macrochirus)	> 0.1 mg/l, 96 hours
MONOETHANOLAMINE (CAS 141-43-5)			
Aquatic			
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	114 - 196 mg/l, 96 hours
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM DISTILLATES (CAS 64742-52-5)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Daphnia	> 10000 mg/l, 48 hours
Fish	LC50	Fish	> 100 mg/l, 96 hours
<i>Chronic</i>			
Crustacea	NOEC	Daphnia	10 mg/l, 21 days
Fish	NOEC	Fish	> 100 mg/l
TRIETHANOLAMINE (CAS 102-71-6)			
Aquatic			
Crustacea	EC50	Water flea (Ceriodaphnia dubia)	565.2 - 658.3 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)	10610 - 13010 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

ALKOXYLATED LINEAR ALCOHOLS	3.01
MONOETHANOLAMINE	-1.31
TRIETHANOLAMINE	-1

Mobility in soil This product is miscible in water.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information**DOT**

UN number UN3082
UN proper shipping name Environmentally hazardous substances, liquid, n.o.s. (C14-C17 MEDIUM CHAIN CHLORINATED PARAFFIN), MARINE POLLUTANT
Transport hazard class(es)
Class 9
Subsidiary risk -
Label(s) 9
Packing group III
Environmental hazards
Marine pollutant Yes
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Special provisions 8, 146, 335, IB3, T4, TP1, TP29
Packaging exceptions 155
Packaging non bulk 203
Packaging bulk 241

Supplemental Information: 49CFR 171.4 excludes "non-bulk"packages (119 gallons or less) from Marine Pollutant Requirements unless all or part of the shipment is by vessel.

IATA

UN number UN3082
UN proper shipping name Environmentally hazardous substance, liquid, n.o.s. (C14-C17 MEDIUM CHAIN CHLORINATED PARAFFIN)
Transport hazard class(es)
Class 9
Subsidiary risk -
Packing group III
Environmental hazards Yes
ERG Code 9L
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Other information
Passenger and cargo aircraft Allowed with restrictions.
Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN3082
UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (C14-C17 MEDIUM CHAIN CHLORINATED PARAFFIN), MARINE POLLUTANT
Transport hazard class(es)
Class 9
Subsidiary risk -
Packing group III
Environmental hazards
Marine pollutant Yes
EmS F-A, S-F
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

DOT; IATA; IMDG



Marine pollutant



General information

IMDG Regulated Marine Pollutant. DOT Regulated Marine Pollutant.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

HEXAHYDRO-1,3,5-TRIS (2-HYDROXYETHYL)-S-TRIAZINE (CAS 4719-04-4)

1.0 % One-Time Export Notification only.

TSCA Chemical Action Plans, Chemicals of Concern

C14-C17 MEDIUM CHAIN CHLORINATED PARAFFIN (CAS 63449-39-8)

Short-Chain Chlorinated Paraffins (SCCPs) and Other Chlorinated Paraffins Action Plan

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
3-IODO-2-PROPYNYL BUTYLCARBAMATE	55406-53-6	0.1 - 1

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Food and Drug Administration (FDA) Not regulated.

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

C14-C17 MEDIUM CHAIN CHLORINATED PARAFFIN (CAS 63449-39-8)
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM DISTILLATES (CAS 64742-52-5)

US. Massachusetts RTK - Substance List

MONOETHANOLAMINE (CAS 141-43-5)
TRIETHANOLAMINE (CAS 102-71-6)

US. New Jersey Worker and Community Right-to-Know Act

3-iodo-2-propylnyl butylcarbamate (CAS 55406-53-6)
MONOETHANOLAMINE (CAS 141-43-5)
TRIETHANOLAMINE (CAS 102-71-6)

US. Pennsylvania Worker and Community Right-to-Know Law

MONOETHANOLAMINE (CAS 141-43-5)
TRIETHANOLAMINE (CAS 102-71-6)

US. Rhode Island RTK

3-iodo-2-propylnyl butylcarbamate (CAS 55406-53-6)

California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions)

This product is subject to SCAQMD Rule 1144; it is compliant and may be sold and used in the SCAQMD. The VOC content of the product is 90 g/L, measured by ASTM Method E-1868-10. This product has a specified use dilution VOC limit of 75 g/L, the maximum dilution concentration is 83 % to maintain compliance.

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

NITRILOTRIACETIC ACID (CAS 139-13-9) Listed: January 1, 1988

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

Issue date	05-15-2014
Revision date	03-23-2016
Version #	03
Further information	Not available.
NFPA ratings	Health: 1 Flammability: 1 Instability: 0

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.