

1. Identification

Product identifier	CIMSTAR® 55XL METALWORKING FLUID
Other means of identification	
SDS number	Not applicable
Recommended use	METALWORKING FLUID
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Manufacturer	
Company name	CIMCOOL® Industrial Products LLC 3000 Disney Street Cincinnati, Ohio 45209
Telephone (General Information)	513-458-8199
Emergency telephone number	1-800-424-9300 (CHEMTREC)
Emergency telephone number (outside USA)	1-703-527-3887 (CHEMTREC)

2. Hazard(s) identification

Physical hazards	Corrosive to metals	Category 1
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Warning
Hazard statement	May be corrosive to metals. Causes skin irritation. Causes serious eye irritation.
Precautionary statement	
Prevention	Wear protective gloves/protective clothing/eye protection/face protection. Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment.
Response	IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention if you feel unwell. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If swallowed: Call a poison center/doctor if you feel unwell. Take off contaminated clothing and wash before reuse.
Storage	Keep container tightly closed. Protect from sunlight. Store in a well-ventilated place. Store away from incompatible materials. Store in accordance with local/regional/national/international regulation.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	Not applicable.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM DISTILLATES		64742-52-5	10 - 30
ALKOXYLATED LINEAR ALCOHOLS		68987-81-5	1 - 5
MONOETHANOLAMINE		141-43-5	1 - 5
MONOISOPROPANOLAMINE		78-96-6	1 - 5
3-iodo-2-propynyl butylcarbamate		55406-53-6	0.1 - 1
Other components below reportable levels			60 - 70

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	If symptoms are experienced, remove source of contamination or move victim to fresh air. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
Skin contact	Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation or rash occurs: Get medical advice/attention. Wash clothing separately before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion	Rinse mouth thoroughly. Do not induce vomiting. Drink 1 or 2 glasses of water. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration. Call a POISON CENTER or doctor/physician if you feel unwell.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. Defatting of the skin.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical. Dry chemical powder. Carbon dioxide (CO ₂). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	Not applicable, non-combustible.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Wear suitable protective equipment.
Fire-fighting equipment/instructions	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes. Move container from fire area if it can be done without risk.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water. Large Spills: Stop the flow of material, if this is without risk. Absorb in vermiculite, dry sand or earth and place into containers. Prevent product from entering drains. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination. Contact local authorities in case of spillage to drain/aquatic environment.

7. Handling and storage

Precautions for safe handling Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not breathe mist or vapor. Do not ingest. Do not get this material on clothing. Avoid contact with skin and eyes. Avoid prolonged and repeated contact. Use only in well-ventilated areas. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash thoroughly after handling. Wash contaminated clothing before reuse. Practice good housekeeping. Handle and open container with care. Do not empty into drains.

Conditions for safe storage, including any incompatibilities To maintain product quality, do not store in heat or direct sunlight. Use care in handling/storage. Keep containers closed when not in use. Keep away from food, drink and animal feedingstuffs. Store in original container. Store away from incompatible materials (see Section 10 of the SDS). Store in a well-ventilated place. Do not allow material to freeze. Room temperature - normal conditions. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	PEL	6 mg/m ³
		3 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	15 mg/m ³
		6 ppm
	TWA	8 mg/m ³ 3 ppm

US. ACGIH Threshold Limit Values

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	6 ppm
	TWA	3 ppm

Appropriate engineering controls Ensure compliance with applicable exposure limits. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.

Skin protection

Hand protection Use protective gloves made of: Nitrile.

Other Wear suitable protective clothing and eye/face protection.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	CLEAR
Physical state	Liquid.
Form	Liquid.
Color	Not available.
Odor	CHEMICAL
Odor threshold	Not available.

pH	10.1
Melting point/freezing point	< 26 °F (< -3.3 °C)
Initial boiling point and boiling range	> 212 °F (> 100 °C)
Flash point	Not Applicable
Evaporation rate	Like water when diluted
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	100 % Water Miscible
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
pH in aqueous solution	8.9 @ 5%
Specific gravity	1.02
VOC ASTM D2369	10 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use. Hazardous polymerization does not occur.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines. Strong oxidizing agents. Strong acids. Avoid contact with oxidizers or reducing agents.
Hazardous decomposition products	Smoke, fumes, oxides of nitrogen, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Ingestion	May be harmful if swallowed. Expected to be a low ingestion hazard.
Inhalation	Prolonged inhalation may be harmful. No adverse effects due to inhalation are expected.
Skin contact	Irritating to skin. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.
Eye contact	Causes serious eye irritation. Harmful in contact with eyes.

Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. Defatting of the skin.
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Information on toxicological effects

Acute toxicity	May be harmful if swallowed. May be harmful in contact with skin. May cause respiratory irritation.
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Components	Species	Test Results
3-iodo-2-propynyl butylcarbamate (CAS 55406-53-6)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg

Components	Species	Test Results
<i>Oral</i> LD50	Rat	1.1 g/kg
ALKOXYLATED LINEAR ALCOHOLS (CAS 68987-81-5)		
Acute		
<i>Dermal</i> LD50	Rabbit	> 2000 mg/kg
<i>Inhalation</i> LD50	Rat	> 50 mg/l, 4 hours
<i>Oral</i> LD50	Rat	2380 - 2745 mg/kg
MONOETHANOLAMINE (CAS 141-43-5)		
Acute		
<i>Dermal</i> LD50	Rabbit	1025 mg/kg
<i>Inhalation</i> LC50	Mouse	> 1210 mg/m ³
<i>Oral</i> LD50	Guinea pig	620 mg/kg
	Mouse	700 mg/kg
	Rat	1515 mg/kg
<i>Other</i> LD50	Mouse	50 mg/kg
	Rat	67 mg/kg
MONOISOPROPANOLAMINE (CAS 78-96-6)		
Acute		
<i>Dermal</i> LD50	Rabbit	1576 mg/kg
<i>Oral</i> LD50	Rat	1715 mg/kg
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM DISTILLATES (CAS 64742-52-5)		
Acute		
<i>Dermal</i> LC50	Rabbit	> 5000 mg/kg
<i>Inhalation</i> LC50	Rat	> 5 mg/l, 4 hours
<i>Oral</i> LC50	Rat	> 5000 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation. Defatting, drying and cracking of skin.
Serious eye damage/eye irritation	Causes serious eye irritation. Harmful in contact with eyes.
Respiratory or skin sensitization	
Respiratory sensitization	Not classified.
Skin sensitization	Not classified.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	
	Not listed.
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.

Aspiration hazard	May be harmful if swallowed and enters airways.
Chronic effects	Prolonged exposure may cause chronic effects.
Further information	Symptoms may be delayed.

12. Ecological information

Ecotoxicity Contains a substance which causes risk of hazardous effects to the environment.

Components		Species	Test Results
3-IODO-2-PROPYNYL BUTYLCARBAMATE (CAS 55406-53-6)			
Aquatic			
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	0.05 - 0.089 mg/l, 96 hours
ALKOXYLATED LINEAR ALCOHOLS (CAS 68987-81-5)			
<i>Acute</i>			
Crustacea	EC50	Daphnia	1 - 10 mg/l, 48 hours
Fish	LC50	Pimephales promelas	1 - 10 mg/l, 96 hours
MONOETHANOLAMINE (CAS 141-43-5)			
Aquatic			
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	114 - 196 mg/l, 96 hours
MONOISOPROPANOLAMINE (CAS 78-96-6)			
Aquatic			
Fish	LC50	Goldfish (Carassius auratus)	210 mg/l, 96 hours
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM DISTILLATES (CAS 64742-52-5)			
<i>Acute</i>			
Crustacea	EC50	Daphnia	> 1000 mg/l, 48 hours
Aquatic			
<i>Acute</i>			
Fish	LC50	Fathead minnow (Pimephales promelas)	> 30000 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Partition coefficient n-octanol / water (log Kow)

ALKOXYLATED LINEAR ALCOHOLS	3.01
MONOETHANOLAMINE	-1.31
MONOISOPROPANOLAMINE	-0.96

Mobility in soil This product is miscible in water.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Consult authorities before disposal. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

14. Transport information

DOT

UN number	UN3267
UN proper shipping name	Corrosive liquid, basic, organic, n.o.s. (MONOETHANOLAMINE)
Transport hazard class(es)	
Class	8

Subsidiary risk	-
Label(s)	8
Packing group	III
Environmental hazards	
Marine pollutant	No
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	IB3, T7, TP1, TP28
Packaging exceptions	154
Packaging non bulk	203
Packaging bulk	241

Supplemental Information: This Product Concentrate is corrosive only to Aluminum. Per 49CFR 173.154(d)(1) Except for a hazardous substance, a hazardous waste, or a marine pollutant, a material classed as Class 8 Packing Group III, solely because of its corrosive effect on aluminum - is not subject to any other requirements of this subchapter when transported by motor vehicle or rail car in packaging that will not react or be degraded by the corrosive material.

IATA

UN number	UN3267
UN proper shipping name	Corrosive liquid, basic, organic, n.o.s. (MONOETHANOLAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
ERG Code	8L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed.
Cargo aircraft only	Allowed.

IMDG

UN number	UN3267
UN proper shipping name	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (MONOETHANOLAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No
EmS	F-A, S-B
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not available.

DOT



IATA; IMDG



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. It may be reportable under the provisions of SARA Sections 311 and 312 if specific threshold criteria are met or exceeded.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes

Delayed Hazard - Yes

Fire Hazard - No

Pressure Hazard - No

Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
3-IODO-2-PROPYNYL BUTYLCARBAMATE	55406-53-6	0.1 - 1

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Food and Drug Administration (FDA) Not regulated.

US state regulations

Product is a hazardous substance as defined under the OSHA Hazard Communication Standard and may be reportable under the provisions of SARA Sections 311 and 312.

US. Massachusetts RTK - Substance List

MONOETHANOLAMINE (CAS 141-43-5)

MONOISOPROPANOLAMINE (CAS 78-96-6)

US. New Jersey Worker and Community Right-to-Know Act

3-IODO-2-PROPYNYL BUTYLCARBAMATE (CAS 55406-53-6) 500 lbs

US. Pennsylvania RTK - Hazardous Substances

MONOETHANOLAMINE (CAS 141-43-5)

MONOISOPROPANOLAMINE (CAS 78-96-6)

US. Rhode Island RTK

3-IODO-2-PROPYNYL BUTYLCARBAMATE (CAS 55406-53-6)

California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions)

This product is subject to SCAQMD Rule 1144; it is compliant and may be sold and used in the SCAQMD. The VOC content of the product is 74 g/L, measured by ASTM Method E-1868-10. This product has a specified use dilution VOC limit of 75 g/L, the maximum dilution concentration is 100 % to maintain compliance.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

Issue date	06-11-2014
Revision date	07-02-2014
Version #	02
Further information	Not available.
Disclaimer	The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
Revision Information	Composition / Information on Ingredients: Component Summary Physical & Chemical Properties: Multiple Properties Transport Information: Proper Shipping Name/Packing Group Regulatory Information: Canada Material Attributes & Uses; Experimental Data: Experimental Data GHS: Classification