

SAFETY DATA SHEET

1. Identification

Product identifier CIMSTAR® 70EP
METALWORKING FLUID

Other means of identification

SDS number Not applicable

Recommended use METALWORKING FLUID

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name CIMCOOL® Industrial Products LLC
3000 Disney Street
Cincinnati, Ohio 45209

Telephone (General Information) 513-458-8100

Emergency telephone number 1-800-424-9300 (CHEMTREC)

Emergency telephone number (outside USA) 1-703-527-3887 (CHEMTREC)

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2
Sensitization, skin Category 1
Reproductive toxicity Effects on or via lactation

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. May cause harm to breast-fed children.

Precautionary statement

Prevention Wear protective gloves/protective clothing/eye protection/face protection. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact during pregnancy/while nursing. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment.

Response IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Call a poison center/doctor if you feel unwell. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Get medical advice/attention if you feel unwell. Take off contaminated clothing and wash before reuse.

Storage Store locked up. Keep container tightly closed. Protect from sunlight. Store in a well-ventilated place. Store away from incompatible materials. Store in accordance with local/regional/national/international regulation.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.
Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM DISTILLATES		64742-52-5	10 - 30
AMINOMETHYLPROPANOL		124-68-5	1 - 5
C14-C17 MEDIUM CHAIN CHLORINATED PARAFFIN		63449-39-8	1 - 5
HEXAHYDRO-1,3,5-TRIS (2-HYDROXYETHYL)-S- TRIAZINE		4719-04-4	1 - 5
2-PHENOXYETHANOL		122-99-6	0.5 - 1.5
MONOETHANOLAMINE		141-43-5	0.5 - 1.5
Other components below reportable levels			40 - 70

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Skin contact Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if symptoms occur.

Ingestion Rinse mouth thoroughly. Do not induce vomiting. Drink 1 or 2 glasses of water. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.

Most important symptoms/effects, acute and delayed Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. Defatting of the skin. May cause allergic skin reaction.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

General information If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media Foam. Dry chemical powder. Carbon dioxide (CO2). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Wear suitable protective equipment.

Fire fighting equipment/instructions Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Wear appropriate personal protective equipment. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Prevent product from entering drains. Clean up in accordance with all applicable regulations. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Do not flush spill to drain. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination. Contact local authorities in case of spillage to drain/aquatic environment.

7. Handling and storage

Precautions for safe handling

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not breathe dust/fume/gas/mist/vapors/spray. Do not ingest. Do not get this material on clothing. Avoid contact during pregnancy/while nursing. Avoid contact with skin and eyes. Avoid prolonged and repeated contact. Use only in well-ventilated areas. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash thoroughly after handling. Wash contaminated clothing before reuse. Practice good housekeeping. Handle and open container with care. Do not empty into drains.

Conditions for safe storage, including any incompatibilities

To maintain product quality, do not store in heat or direct sunlight. Use care in handling/storage. Store locked up. Keep containers closed when not in use. Keep away from food, drink and animal feedingstuffs. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Store in a well-ventilated place. Room temperature - normal conditions. Do not allow material to freeze. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

8. Exposure controls/personal protection

Occupational exposure limits

U.S. - OSHA

	Type	Value
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM DISTILLATES (CAS 64742-52-5)	PEL	5 mg/m ³

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	PEL	6 mg/m ³
		3 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	15 mg/m ³
		6 ppm
	TWA	8 mg/m ³
		3 ppm

ACGIH

	Type	Value
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM DISTILLATES (CAS 64742-52-5)	TWA	5 mg/m ³

US. ACGIH Threshold Limit Values

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	6 ppm
	TWA	3 ppm

Appropriate engineering controls Ensure compliance with applicable exposure limits. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.

Skin protection

Hand protection Use protective gloves made of: Nitrile.

Other Wear suitable protective clothing and gloves.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	CLEAR
Physical state	Liquid.
Form	Liquid.
Color	Not available.
Odor	CHEMICAL
Odor threshold	Not available.
pH	9.4
Melting point/freezing point	< 32 °F (< 0 °C)
Initial boiling point and boiling range	212 °F (100 °C)
Flash point	Not Applicable
Evaporation rate	Like water when diluted
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	100 % Water Miscible

Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
pH in aqueous solution	9.0 @ 5%
Specific gravity	1.02
VOC ASTM D2369	11 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use. Hazardous polymerization does not occur.
Conditions to avoid	Heat, flames and sparks. Contact with incompatible materials.
Incompatible materials	Acids. Avoid contact with oxidizers or reducing agents. Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines.
Hazardous decomposition products	Smoke, fumes, oxides of nitrogen, hydrogen chloride, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful. Health injuries are not known or expected under normal use.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation. Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. Defatting of the skin. May cause an allergic skin reaction.

Information on toxicological effects

Acute toxicity May cause an allergic skin reaction. Expected to be a low hazard for usual industrial or commercial handling by trained personnel.

Components	Species	Test Results
2-PHENOXYETHANOL (CAS 122-99-6)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	5000 mg/kg
<i>Oral</i>		
LD50	Mouse	16500 mg/kg
	Rat	300 - 2000 mg/kg
AMINOMETHYLPROPANOL (CAS 124-68-5)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg
<i>Oral</i>		
LD50	Rat	2900 mg/kg
MONOETHANOLAMINE (CAS 141-43-5)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	1025 mg/kg

Components	Species	Test Results
<i>Oral</i>		
LD50	Guinea pig	620 mg/kg
	Mouse	700 mg/kg
	Rat	10.2 g/kg

SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM DISTILLATES (CAS 64742-52-5)

Acute

Dermal

LD50 Rabbit > 5000 mg/kg

Inhalation

LC50 Rat > 5 mg/l, 4 hours

Oral

LD50 Rat > 5000 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Causes skin irritation. Prolonged skin contact may cause temporary irritation. Defatting, drying and cracking of skin.

Serious eye damage/eye irritation Causes serious eye irritation. Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization Not classified.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity May cause harm to breastfed babies.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard May be harmful if swallowed and enters airways.

Chronic effects Prolonged exposure may cause chronic effects.

Further information Symptoms may be delayed.

12. Ecological information

Ecotoxicity Contains a substance which causes risk of hazardous effects to the environment.

Components	Species	Test Results
2-PHENOXYETHANOL (CAS 122-99-6)		
Aquatic		
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>) 337 - 352 mg/l, 96 hours
<i>Acute</i>		
Crustacea	EC50	Daphnia > 500 mg/l, 48 hours
AMINOMETHYLPROPANOL (CAS 124-68-5)		
Aquatic		
<i>Acute</i>		
Crustacea	EC50	Daphnia 193 mg/l, 48 hours
Fish	LC50	Bluegill (<i>Lepomis macrochirus</i>) 190 mg/l, 96 hours
C14-C17 MEDIUM CHAIN CHLORINATED PARAFFIN (CAS 63449-39-8)		
Aquatic		
Fish	LC50	Bluegill (<i>Lepomis macrochirus</i>) > 0.1 mg/l, 96 hours

Components	Species	Test Results
MONOETHANOLAMINE (CAS 141-43-5)		
Aquatic		
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss) 114 - 196 mg/l, 96 hours
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM DISTILLATES (CAS 64742-52-5)		
Aquatic		
<i>Acute</i>		
Crustacea	EC50	Daphnia > 1000 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) > 30000 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

2-PHENOXYETHANOL	1.2
MONOETHANOLAMINE	-1.31

Mobility in soil This product is miscible in water.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Consult authorities before disposal. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

14. Transport information

DOT	
UN number	UN3082
UN proper shipping name	Environmentally hazardous substances, liquid, n.o.s. (C14-C17 MEDIUM CHAIN CHLORINATED PARAFFIN), MARINE POLLUTANT
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Label(s)	9
Packing group	III
Environmental hazards	
Marine pollutant	Yes
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	8, 146, 335, IB3, T4, TP1, TP29
Packaging exceptions	155
Packaging non bulk	203
Packaging bulk	241
Supplemental Information: 49CFR 171.4 excludes "non-bulk"packages (119 gallons or less) from Marine Pollutant Requirements unless all or part of the shipment is by vessel.	

IATA	
UN number	UN3082
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (C14-C17 MEDIUM CHAIN CHLORINATED PARAFFIN)

Transport hazard class(es)

Class 9
Subsidiary risk -
Packing group III
Environmental hazards Yes
ERG Code 9L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft Allowed.
Cargo aircraft only Allowed.

IMDG

UN number UN3082
UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (C14-C17 MEDIUM CHAIN CHLORINATED PARAFFIN), MARINE POLLUTANT

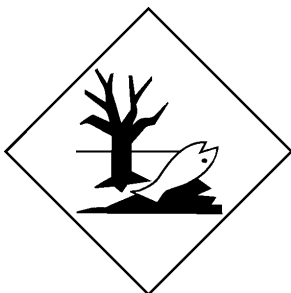
Transport hazard class(es)

Class 9
Subsidiary risk -
Packing group III
Environmental hazards
Marine pollutant Yes

EmS F-A, S-F

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

DOT; IATA; IMDG**Marine pollutant****General information**

DOT Regulated Marine Pollutant. IMDG Regulated Marine Pollutant.

15. Regulatory information**US federal regulations**

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. It may be reportable under the provisions of SARA Sections 311 and 312 if specific threshold criteria are met or exceeded.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

HEXAHYDRO-1,3,5-TRIS (2-HYDROXYETHYL)-S-TRIAZINE (CAS 4719-04-4) 1.0 % One-Time Export Notification only.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
 Delayed Hazard - Yes
 Fire Hazard - No
 Pressure Hazard - No
 Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Food and Drug Administration (FDA) Not regulated.

US state regulations**US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**

Not listed.

US. Massachusetts RTK - Substance List

AMINOMETHYLPROPANOL (CAS 124-68-5)

MONOETHANOLAMINE (CAS 141-43-5)

US. New Jersey Worker and Community Right-to-Know Act

AMINOMETHYLPROPANOL (CAS 124-68-5)

MONOETHANOLAMINE (CAS 141-43-5)

US. Pennsylvania Worker and Community Right-to-Know Law

AMINOMETHYLPROPANOL (CAS 124-68-5)

MONOETHANOLAMINE (CAS 141-43-5)

US. Rhode Island RTK

Not regulated.

California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions)

This product is subject to SCAQMD Rule 1144; it is compliant and may be sold and used in the SCAQMD. The VOC content of the product is 36 g/L, measured by ASTM Method E-1868-10. This product has a specified use dilution VOC limit of 75 g/L, the maximum dilution concentration is 100 % to maintain compliance.

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

NITRILOTRIACETIC ACID (CAS 139-13-9)

Listed: January 1, 1988

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

Issue date	07-17-2015
Version #	01
Further information	Not available.
Disclaimer	The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
Revision Information	Product and Company Identification: Product and Company Identification Composition / Information on Ingredients: Ingredients Physical & Chemical Properties: Multiple Properties Transport Information: Proper Shipping Name/Packing Group Regulatory Information: United States HazReg Data: North America GHS: Classification