SAFETY DATA SHEET

1. Identification

Product identifier — **CIMTECH® 420 PINK**
METALWORKING FLUID

Other means of identification
- **SDS number** — Not applicable

Recommended use — METALWORKING FLUID

Recommended restrictions — None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer
- **Company name** — CIMCOOL® Industrial Products LLC
  3000 Disney Street
  Cincinnati, Ohio 45209
- **Telephone (General Information)** — 513-458-8100
- **Emergency telephone number** — 1-800-424-9300 (CHEMTREC)
- **Emergency telephone number (outside USA)** — 1-703-527-3887 (CHEMTREC)

2. Hazard(s) identification

Physical hazards — Not classified.

Health hazards

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2

Environmental hazards — Not classified.

OSHA defined hazards — Not classified.

Label elements

- **Signal word** — Warning
- **Hazard statement** — Causes serious eye irritation. Causes skin irritation.
- **Precautionary statement**
  - **Prevention** — Do not breathe mist or vapor. Wash thoroughly after handling. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.
  - **Response** — IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation or rash occurs: Get medical advice/attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF exposed or concerned: Get medical advice/attention. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Call a POISON CENTER or doctor/physician if you feel unwell. Wash contaminated clothing before reuse.
  - **Storage** — Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Store away from incompatible materials. Store in accordance with local/regional/national/international regulation.
  - **Disposal** — Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) — None known.

Supplemental information — None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
MORPHOLINE		110-91-8	5 - 10
MONOETHANOLAMINE		141-43-5	1 - 5
TRIPROPYLENE SUCCINIC ACID, ETHANOLAMINE SALT		131866-96-1	1 - 5
NONANOIC ACID		112-05-0	0.5 - 1.5
Other components below reportable levels			60 - 100

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation
If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Skin contact
Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Eye contact
Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth thoroughly. Drink 1 or 2 glasses of water. Never give anything by mouth to a victim who is unconscious or is having convulsions. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.

Most important symptoms/effects, acute and delayed
Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Defatting of the skin. May cause redness and pain. May cause respiratory irritation.

Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

General information
Wash contaminated clothing before reuse. IF exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO_2). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media
Not applicable, non-combustible.

Specific hazards arising from the chemical
During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters
Wear suitable protective equipment.

Fire fighting equipment/instructions
Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.

General fire hazards
No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent product from entering drains. Clean up in accordance with all applicable regulations. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground. Contact local authorities in case of spillage to drain/aquatic environment. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

To maintain product quality, do not store in heat or direct sunlight. Store in original tightly closed container. Room temperature - normal conditions. Store away from incompatible materials (see Section 10 of the SDS). Keep this material away from food, drink and animal feed. Do not allow material to freeze. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

	Type	Value
MORPHOLINE (CAS 110-91-8)	PEL	70 mg/m3
MONOETHANOLAMINE (CAS 141-43-5)	PEL	6 mg/m3
		3 ppm
MORPHOLINE (CAS 110-91-8)	PEL	20 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	15 mg/m3
MORPHOLINE (CAS 110-91-8)	STEL	105 mg/m3
MONOETHANOLAMINE (CAS 141-43-5)	STEL	6 ppm
MORPHOLINE (CAS 110-91-8)	STEL	30 ppm
MONOETHANOLAMINE (CAS 141-43-5)	TWA	8 mg/m3
MORPHOLINE (CAS 110-91-8)	TWA	70 mg/m3
MONOETHANOLAMINE (CAS 141-43-5)	TWA	3 ppm
MORPHOLINE (CAS 110-91-8)	TWA	20 ppm

US. ACGIH Threshold Limit Values

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	6 ppm
	TWA	3 ppm
MORPHOLINE (CAS 110-91-8)	TWA	20 ppm

Exposure guidelines

US - California OELs: Skin designation

MORPHOLINE (CAS 110-91-8)	Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

MORPHOLINE (CAS 110-91-8)	Skin designation applies.

US - Tennessee OELs: Skin designation

MORPHOLINE (CAS 110-91-8)	Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

MORPHOLINE (CAS 110-91-8)	Can be absorbed through the skin.

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

MORPHOLINE (CAS 110-91-8)	Can be absorbed through the skin.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

MORPHOLINE (CAS 110-91-8)	Can be absorbed through the skin.

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.

Skin protection

Hand protection Use protective gloves made of: Nitrile.

Other Wear suitable protective clothing and gloves.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance CLEAR

Physical state Liquid.

Form Liquid.

Color Not available.

Odor CHEMICAL

Odor threshold Not available.

pH 9.9

Melting point/freezing point < 32 °F (< 0 °C)

Initial boiling point and boiling range > 212 °F (> 100 °C)

Flash point Not Applicable

Evaporation rate Like water when diluted

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density Not available.

Solubility(ies)	100 % Water Miscible
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
pH in aqueous solution	9.0 @ 5%
Specific gravity	1.03
VOC ASTM D2369	10 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use. Hazardous polymerization does not occur.
Conditions to avoid	Heat, flames and sparks. Contact with incompatible materials.
Incompatible materials	Acids. Avoid contact with oxidizers or reducing agents. Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines.
Hazardous decomposition products	Smoke, fumes, oxides of nitrogen, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful. May cause irritation to the respiratory system.
Skin contact	Causes skin irritation. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.
Eye contact	Causes eye irritation.
Ingestion	May be harmful if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics	Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation.

Information on toxicological effects

Acute toxicity	May cause respiratory irritation. Expected to be a low hazard for usual industrial or commercial handling by trained personnel.

Components	Species	Test Results
MONOETHANOLAMINE (CAS 141-43-5)		
Acute		
Dermal		
LD50	Rabbit	1025 mg/kg
Oral		
LD50	Guinea pig	620 mg/kg
	Mouse	700 mg/kg
	Rat	10.2 g/kg
MORPHOLINE (CAS 110-91-8)		
Acute		
Dermal		
LD50	Rabbit	500 mg/kg
		0.5 ml/kg
Inhalation		
LC50	Rat	8 g/l
Oral		
LD50	Guinea pig	0.09 g/kg

Components	Species	Test Results
	Mouse	720 mg/kg
	Rat	1.05 g/kg
NONANOIC ACID (CAS 112-05-0)		
Acute		
Dermal		
LD50	Rabbit	> 5000 mg/kg
Oral		
LD50	Mouse	15000 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Causes skin irritation. Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Causes eye irritation. Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

MORPHOLINE (CAS 110-91-8) 3 Not classifiable as to carcinogenicity to humans.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure May cause respiratory irritation.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects May be harmful if absorbed through skin. Prolonged inhalation may be harmful.

Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

12. Ecological information

Ecotoxicity Harmful to aquatic life.

Components		Species	Test Results
MONOETHANOLAMINE (CAS 141-43-5)			
Aquatic			
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	114 - 196 mg/l, 96 hours
MORPHOLINE (CAS 110-91-8)			
Aquatic			
Fish	LC50	Zebra danio (Danio rerio)	> 1 mg/l, 96 hours
NONANOIC ACID (CAS 112-05-0)			
Aquatic			
Acute			
Crustacea	EC50	Daphnia	96 mg/l, 48 hours
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	91 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

MONOETHANOLAMINE	-1.31
MORPHOLINE	-2.55
NONANOIC ACID	3.42

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Consult authorities before disposal. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. It may be reportable under the provisions of SARA Sections 311 and 312 if specific threshold criteria are met or exceeded.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Food and Drug Administration (FDA) Not regulated.

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

MORPHOLINE (CAS 110-91-8)

US. Massachusetts RTK - Substance List

MONOETHANOLAMINE (CAS 141-43-5)
MORPHOLINE (CAS 110-91-8)

US. New Jersey Worker and Community Right-to-Know Act

MONOETHANOLAMINE (CAS 141-43-5)
MORPHOLINE (CAS 110-91-8)

US. Pennsylvania Worker and Community Right-to-Know Law

MONOETHANOLAMINE (CAS 141-43-5)
MORPHOLINE (CAS 110-91-8)

US. Rhode Island RTK

Not regulated.

California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions) This product is subject to SCAQMD Rule 1144; it is compliant and may be sold and used in the SCAQMD. The VOC content of the product is 67 g/L, measured by ASTM Method E-1868-10. This product has a specified use dilution VOC limit of 75 g/L, the maximum dilution concentration is 100 % to maintain compliance.

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

Issue date 05-15-2015

Version # 01

Further information Not available.

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision Information

Product and Company Identification: Product Codes
Hazards Identification: US Hazard Categories
Composition / Information on Ingredients: Ingredients
Physical & Chemical Properties: Multiple Properties
Transport Information: Proper Shipping Name/Packing Group
Regulatory Information: United States
HazReg Data: North America
GHS: Classification