

SAFETY DATA SHEET

1. Identification

Product identifier **CIMTECH® 627 with InSol™ and MSL® Technology**
METALWORKING FLUID

Other means of identification

SDS number Not applicable
Recommended use METALWORKING FLUID
Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name CIMCOOL® Industrial Products LLC
3000 Disney Street
Cincinnati, Ohio 45209
513-458-8199
Telephone (General Information)
Emergency telephone number 1-800-424-9300 (CHEMTREC)
Emergency telephone number (outside USA) 1-703-527-3887 (CHEMTREC)

2. Hazard(s) identification

Physical hazards Not classified.
Health hazards Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2
Environmental hazards Not classified.
OSHA defined hazards Not classified.

Label elements



Signal word Warning
Hazard statement Causes skin and eye irritation.

Precautionary statement

Prevention

Wear protective gloves/protective clothing/eye protection/face protection. Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment.

Response

IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention if you feel unwell. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If swallowed: Call a poison center/doctor if you feel unwell. Take off contaminated clothing and wash it before reuse.

Storage

Keep container tightly closed. Protect from sunlight. Store in a well-ventilated place. Store away from incompatible materials. Store in accordance with local/regional/national/international regulations.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information Not applicable.

This product should be mixed/diluted according to the manufacturer's recommendations and is intended for use only in closed or semi-enclosed machines. Semi-enclosed machines are machines that provide effective mist containment.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
FATTY ACIDS, VEGETABLE-OIL, ME ESTERS, SULFURIZED		72102-30-8	7 - 13
TRIETHANOLAMINE		102-71-6	3 - 7
4,4-DIMETHYLOXAZOLIDINE		51200-87-4	1 - 5
ETHOXYLATED AMINE		218141-23-2	1 - 5
MONOISOPROPANOLAMINE		78-96-6	1 - 5
ISONONANOIC ACID		3302-10-1	0.5 - 1.5
3-IODO-2-PROPYNYL BUTYLCARBAMATE		55406-53-6	0.1 - 1
Other components below reportable levels			60 - 70

The exact percentages of hazardous ingredients have been withheld as a trade secret.

4. First-aid measures

Inhalation	If symptoms are experienced, remove source of contamination or move victim to fresh air. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
Skin contact	Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation or rash occurs: Get medical advice/attention. Wash clothing separately before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion	Rinse mouth thoroughly. Do not induce vomiting. Drink 1 or 2 glasses of water. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration. Call a POISON CENTER or doctor/physician if you feel unwell.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. Defatting of the skin.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
General information	If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Dry chemicals. Carbon dioxide (CO ₂). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	Not applicable, non-combustible.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Wear suitable protective equipment.
Fire-fighting equipment/instructions	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials. Move container from fire area if it can be done without risk. In the event of fire and/or explosion do not breathe fumes.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Wear appropriate personal protective equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Do not breathe mist or vapor. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Absorb in vermiculite, dry sand or earth and place into containers. Clean up in accordance with all applicable regulations. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not breathe vapor. Do not ingest. Do not get this material on clothing. Avoid contact with skin and eyes. Avoid prolonged and repeated contact. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash thoroughly after handling. Wash contaminated clothing before reuse. Practice good housekeeping. Handle and open container with care. Do not empty into drains.

Conditions for safe storage, including any incompatibilities

To maintain product quality, do not store in heat or direct sunlight. Use care in handling/storage. Keep this material away from food, drink and animal feed. Keep containers closed when not in use. Store in original container. Store away from incompatible materials (see Section 10 of the SDS). Do not allow material to freeze. Room temperature - normal conditions. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

	Type	Value
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m3

Appropriate engineering controls

Ensure compliance with applicable exposure limits. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.

Skin protection

Hand protection

Use protective gloves made of: Nitrile.

Other

Wear suitable protective clothing and gloves.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

CLEAR

Physical state

Liquid.

Form

Liquid.

Color

Not available.

Odor

CHEMICAL

Odor threshold

Not available.

pH

9.1

Melting point/freezing point

< 32 °F (< 0 °C) estimated

Initial boiling point and boiling range

> 212 °F (> 100 °C)

Flash point

Not Applicable

Evaporation rate	Like water when diluted
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	100 % Water Miscible
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
pH in aqueous solution	8.9 @ 5%
Specific gravity	1.04
VOC ASTM D2369	7 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines. Strong acids. Strong oxidizing agents. Avoid contact with oxidizers or reducing agents.
Hazardous decomposition products	Smoke, fumes, oxides of nitrogen, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Ingestion	Expected to be a low ingestion hazard. May be harmful if swallowed.
Inhalation	Prolonged inhalation may be harmful. Health injuries are not known or expected under normal use.
Skin contact	Irritating to skin. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.
Eye contact	Causes eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. Defatting of the skin.

Information on toxicological effects

Acute toxicity May be harmful if swallowed.

Components	Species	Test Results
3-IODO-2-PROPYNYL BUTYLCARBAMATE (CAS 55406-53-6)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg
<i>Oral</i>		
LD50	Rat	1.1 g/kg

Components	Species	Test Results
4,4-DIMETHYLOXAZOLIDINE (CAS 51200-87-4)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg
<i>Inhalation</i>		
LC50	Rat	1100 mg/m ³ , 4 hours
<i>Oral</i>		
LD50	Rat	1308 mg/kg
ETHOXYLATED AMINE (CAS 218141-23-2)		
Acute		
<i>Oral</i>		
LD50	Rat	1000 - 2000 mg/kg
FATTY ACIDS, VEGETABLE-OIL, ME ESTERS, SULFURIZED (CAS 72102-30-8)		
Acute		
<i>Oral</i>		
LD50	Rat	> 5000 mg/kg
ISONONANOIC ACID (CAS 3302-10-1)		
Acute		
<i>Dermal</i>		
LD50	Rat	> 2000 mg/kg
<i>Oral</i>		
LD50	Rat	1160 mg/kg
MONOISOPROPANOLAMINE (CAS 78-96-6)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	1576 mg/kg
<i>Inhalation</i>		
LC0	Rat	1005 mg/m ³ , 3 hours
<i>Oral</i>		
LD50	Rat	1715 mg/kg
TRIETHANOLAMINE (CAS 102-71-6)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg
<i>Oral</i>		
LD50	Guinea pig	5300 mg/kg
	Rat	8 g/kg
<i>Other</i>		
LD50	Mouse	1450 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation. Defatting, drying and cracking of skin.

Serious eye damage/eye irritation Causes eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not classified.

Skin sensitization Not classified.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

TRIETHANOLAMINE (CAS 102-71-6) 3 Not classifiable as to carcinogenicity to humans.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	May be harmful if swallowed and enters airways.
Chronic effects	Prolonged exposure may cause chronic effects.
Further information	Symptoms may be delayed.

12. Ecological information

Ecotoxicity Contains a substance which causes risk of hazardous effects to the environment.

Components	Species	Test Results
3-iodo-2-propynyl butylcarbamate (CAS 55406-53-6)		
Aquatic		
Fish	LC50	Rainbow trout, donaldson trout (Oncorhynchus mykiss)
		0.05 - 0.089 mg/l, 96 hours
4,4-dimethyloxazolidine (CAS 51200-87-4)		
<i>Acute</i>		
Crustacea	EC50	Daphnia
		45 mg/l, 48 hours
Aquatic		
<i>Acute</i>		
Fish	LC50	Bluegill (Lepomis macrochirus)
		59 mg/l, 96 hours
Fatty acids, vegetable-oil, ME esters, sulfurized (CAS 72102-30-8)		
<i>Acute</i>		
Crustacea	EC50	Daphnia
		8.8 mg/l, 48 hours
Isononanoic acid (CAS 3302-10-1)		
<i>Acute</i>		
Crustacea	EC50	Daphnia
		68 mg/l, 48 hours
Aquatic		
<i>Acute</i>		
Fish	LC50	Rainbow trout, donaldson trout (Oncorhynchus mykiss)
		122 mg/l, 96 hours
Monoisopropanolamine (CAS 78-96-6)		
Aquatic		
Fish	LC50	Goldfish (Carassius auratus)
		210 mg/l, 96 hours
Triethanolamine (CAS 102-71-6)		
Aquatic		
Crustacea	EC50	Water flea (Ceriodaphnia dubia)
		565.2 - 658.3 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)
		10610 - 13010 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Partition coefficient n-octanol / water (log Kow)

ISONONANOIC ACID	3.2
MONOISOPROPANOLAMINE	-1.19
TRIETHANOLAMINE	-1

Mobility in soil This product is miscible in water.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Consult authorities before disposal. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

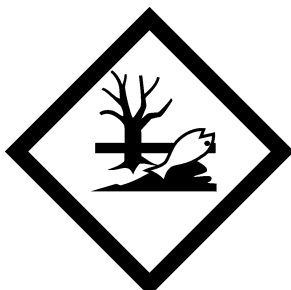
14. Transport information

DOT	
UN number	UN3082
UN proper shipping name	Environmentally hazardous substances, liquid, n.o.s., solution (FATTY ACIDS, VEGETABLE-OIL, ME ESTERS, SULFURIZED), MARINE POLLUTANT
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Label(s)	9
Packing group	III
Environmental hazards	
Marine pollutant	Yes
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.
Special provisions	8, 146, 335, IB3, T4, TP1, TP29
Packaging exceptions	155
Packaging non bulk	203
Packaging bulk	241
Supplemental Information: 49CFR 171.4 excludes "non-bulk" packages (119 gallons or less) from Marine Pollutant Requirements unless all or part of the shipment is by vessel.	
IATA	
UN number	UN3082
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (FATTY ACIDS, VEGETABLE-OIL, ME ESTERS, SULFURIZED)
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
ERG Code	9L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed.
Cargo aircraft only	Allowed.
IMDG	
UN number	UN3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (fatty acids, vegetable-oil, me esters, sulfurized), MARINE POLLUTANT
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	Yes
EmS	F-A, S-F
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not available.

DOT; IATA; IMDG



Marine pollutant



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. It may be reportable under the provisions of SARA Sections 311 and 312 if specific threshold criteria are met or exceeded. All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
3-IODO-2-PROPYNYL BUTYLCARBAMATE	55406-53-6	0.1 - 1

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Food and Drug Administration (FDA) Not regulated.

US state regulations

Product is a hazardous substance as defined under the OSHA Hazard Communication Standard and may be reportable under the provisions of SARA Sections 311 and 312.

US. Massachusetts RTK - Substance List

MONOISOPROPANOLAMINE (CAS 78-96-6)
TRIETHANOLAMINE (CAS 102-71-6)

US. New Jersey Worker and Community Right-to-Know Act3-IODO-2-PROPYNYL BUTYLCARBAMATE (CAS 500 lbs
55406-53-6)**US. Pennsylvania RTK - Hazardous Substances**MONOISOPROPANOLAMINE (CAS 78-96-6)
TRIETHANOLAMINE (CAS 102-71-6)**US. Rhode Island RTK**

3-IODO-2-PROPYNYL BUTYLCARBAMATE (CAS 55406-53-6)

California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions) This product is subject to SCAQMD Rule 1144; it is compliant and may be sold and used in the SCAQMD. The VOC content of the product is 55 g/L, measured by ASTM Method E-1868-10. This product has a specified use dilution VOC limit of 75 g/L, the maximum dilution concentration is 100 % to maintain compliance.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision**Issue date** 09-04-2014**Version #** 01**Further information** Not available.**References** ACGIH

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision Information Product and Company Identification: Product and Company Identification
 Hazards Identification: US Hazard Categories
 Composition / Information on Ingredients: Ingredients
 Physical & Chemical Properties: Multiple Properties
 Regulatory Information: United States
 Material Attributes & Uses; Experimental Data: Product Uses
 HazReg Data: North America
 GHS: Classification