

SAFETY DATA SHEET

1. Identification

Product identifier OAK DRAW® 507
STAMPING AND DRAWING FLUID

Other means of identification

SDS number Not applicable

Recommended use STAMPING AND DRAWING FLUID

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name CIMCOOL® Industrial Products LLC
3000 Disney Street
Cincinnati, Ohio 45209

Telephone (General Information) 513-458-8100

Emergency telephone number 1-800-424-9300 (CHEMTREC)

Emergency telephone number (outside USA) 1-703-527-3887 (CHEMTREC)

2. Hazard(s) identification

Physical hazards Flammable liquids Category 3

Health hazards Acute toxicity, oral Category 4
Aspiration hazard Category 1

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Flammable liquid and vapor. Harmful if swallowed. May be fatal if swallowed and enters airways.

Precautionary statement

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/eye protection/face protection.

Response If swallowed: Immediately call a poison center/doctor. Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. In case of fire: Use appropriate media to extinguish.

Storage Store in a well-ventilated place. Keep cool. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|---------------------------|--------------------------|--------------|----------|
| ISOPARAFFINIC HYDROCARBON | | 68551-17-7 | 90 - 100 |
| TRADE SECRET* | | Proprietary* | 5 - 10 |

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

| | |
|---|---|
| Inhalation | Move to fresh air. Call a physician if symptoms develop or persist. Under normal conditions of intended use, this material is not expected to be an inhalation hazard. |
| Skin contact | Rinse skin with water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. |
| Eye contact | Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists. |
| Ingestion | Rinse mouth thoroughly. Do not give liquids. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Call a physician or poison control center immediately. |
| Most important symptoms/effects, acute and delayed | Aspiration may cause pulmonary edema and pneumonitis. Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Symptoms may be delayed. |
| General information | If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance. |

5. Fire-fighting measures

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| Suitable extinguishing media | Foam. Dry chemical powder. Carbon dioxide (CO ₂). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |
| Specific hazards arising from the chemical | Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed. |
| Special protective equipment and precautions for firefighters | Wear suitable protective equipment. |
| Fire fighting equipment/instructions | In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. |
| Specific methods | Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes. |
| General fire hazards | Flammable liquid and vapor. |

6. Accidental release measures

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|--|--|
| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
| Methods and materials for containment and cleaning up | Local authorities should be advised if significant spillages cannot be contained. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. The product is immiscible with water and will spread on the water surface. Clean up in accordance with all applicable regulations. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water. Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. |

Environmental precautions Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling Take precautionary measures against static discharges. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. All equipment used when handling the product must be grounded. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS). Do not allow material to freeze. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use. Keep in an area equipped with sprinklers.

8. Exposure controls/personal protection

Occupational exposure limits

U.S. - OSHA

| | Type | Value |
|--|------|---------|
| ISOPARAFFINIC HYDROCARBON (CAS 68551-17-7) | PEL | 500 ppm |

U.S. - NIOSH

| | Type | Value |
|--|------|-----------|
| ISOPARAFFINIC HYDROCARBON (CAS 68551-17-7) | TWA | 350 mg/m3 |

ACGIH

| | Type | Value |
|--|------|---------|
| ISOPARAFFINIC HYDROCARBON (CAS 68551-17-7) | TWA | 100 ppm |

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.

Skin protection

Hand protection Use protective gloves made of: Nitrile.

Other Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

| | |
|-----------------------|----------------|
| Appearance | CLEAR |
| Physical state | Liquid. |
| Form | Liquid. |
| Color | Not available. |
| Odor | CHEMICAL |
| Odor threshold | Not available. |
| pH | Not Applicable |

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| Melting point/freezing point | < 30 °F (< -1.1 °C) |
| Initial boiling point and boiling range | > 340 °F (> 171.11 °C) |
| Flash point | 127 °F (52.8 °C) Setaflash |
| Evaporation rate | Not available. |
| Flammability (solid, gas) | Not applicable. |
| Upper/lower flammability or explosive limits | |
| Flammability limit - lower (%) | Not available. |
| Flammability limit - upper (%) | Not available. |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |
| Vapor pressure | Not available. |
| Vapor density | Not available. |
| Relative density | Not available. |
| Solubility(ies) | Insoluble in Water |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | Not available. |
| Decomposition temperature | Not available. |
| Viscosity | ≤ 20.5 mm ² /s @ 40°C 7 cSt @ 100°F (38°C) |
| Other information | |
| Explosive properties | Not explosive. |
| Flash point class | Combustible IIIA |
| Oxidizing properties | Not oxidizing. |
| Specific gravity | 0.767 |
| VOC ASTM D2369 | 98 % |

10. Stability and reactivity

| | |
|---|--|
| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
| Chemical stability | Material is stable under normal conditions. |
| Possibility of hazardous reactions | Hazardous polymerization does not occur. |
| Conditions to avoid | Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. |
| Incompatible materials | Acids. Oxidizing agents. |
| Hazardous decomposition products | Smoke, fumes, and oxides of carbon |

11. Toxicological information

Information on likely routes of exposure

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|---------------------|--|
| Inhalation | Not classified. |
| Skin contact | Not classified. |
| Eye contact | Not classified. |
| Ingestion | Harmful if swallowed. Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia. |

| | |
|---|---|
| Symptoms related to the physical, chemical and toxicological characteristics | Aspiration may cause pulmonary edema and pneumonitis. Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. |
|---|---|

Information on toxicological effects

| | |
|-----------------------|-----------------------|
| Acute toxicity | Harmful if swallowed. |
|-----------------------|-----------------------|

| Components | Species | Test Results |
|--|---|------------------|
| TRADE SECRET | | |
| Acute | | |
| Dermal | | |
| <i>Liquid</i> | | |
| LD50 | Rabbit | > 2000 mg/kg ATE |
| Oral | | |
| <i>Liquid</i> | | |
| LD50 | Rat | > 64 mg/kg |
| * Estimates for product may be based on additional component data not shown. | | |
| Skin corrosion/irritation | Not classified. | |
| Serious eye damage/eye irritation | Not classified. | |
| Respiratory or skin sensitization | | |
| Respiratory sensitization | Not a respiratory sensitizer. | |
| Skin sensitization | This product is not expected to cause skin sensitization. | |
| Germ cell mutagenicity | No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic. | |
| Carcinogenicity | This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA. | |
| IARC Monographs. Overall Evaluation of Carcinogenicity | | |
| Not listed. | | |
| OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050) | | |
| Not regulated. | | |
| US. National Toxicology Program (NTP) Report on Carcinogens | | |
| Not listed. | | |
| Reproductive toxicity | This product is not expected to cause reproductive or developmental effects. | |
| Specific target organ toxicity - single exposure | Not classified. | |
| Specific target organ toxicity - repeated exposure | Not classified. | |
| Aspiration hazard | May be fatal if swallowed and enters airways. | |
| Chronic effects | Not classified. | |
| Further information | The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available. | |

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

| Components | Species | Test Results | |
|--|---------|---------------|---------------------|
| ISOPARAFFINIC HYDROCARBON (CAS 68551-17-7) | | | |
| Aquatic | | | |
| <i>Acute</i> | | | |
| Crustacea | EC50 | Daphnia | 1000 mg/l, 48 hours |
| Fish | LC50 | Rainbow Trout | 1000 mg/l, 96 hours |

* Estimates for product may be based on additional component data not shown.

Persistence and degradability

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

TRADE SECRET > 3

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

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|--|--|
| Disposal instructions | Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Local disposal regulations | Dispose in accordance with all applicable regulations. |
| Hazardous waste code | The waste code should be assigned in discussion between the user, the producer and the waste disposal company. |
| Waste from residues / unused products | Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). |
| Contaminated packaging | Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. |

14. Transport information

| | |
|---|---|
| DOT | |
| UN number | UN1268 |
| UN proper shipping name | Petroleum products, n.o.s. (ISOPARAFFINIC HYDROCARBON) |
| Transport hazard class(es) | |
| Class | 3 |
| Subsidiary risk | - |
| Label(s) | 3 |
| Packing group | III |
| Environmental hazards | |
| Marine pollutant | No |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Special provisions | 144, B1, IB3, T4, TP1, TP29 |
| Packaging exceptions | 150 |
| Packaging non bulk | 203 |
| Packaging bulk | 242 |
| Supplemental Information: This material may be transported as "non regulated" by DOT if all criteria referenced in 49 CFR are met and it is in "non-bulk" packages (119 gallons or less). | |

IATA

| | |
|-------------------------------------|---|
| UN number | UN1268 |
| UN proper shipping name | Petroleum products, n.o.s. (ISOPARAFFINIC HYDROCARBON) |
| Transport hazard class(es) | |
| Class | 3 |
| Subsidiary risk | - |
| Label(s) | 3 |
| Packing group | III |
| Environmental hazards | No |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |

IMDG

| | |
|---|---|
| UN number | UN1268 |
| UN proper shipping name | PETROLEUM PRODUCTS, N.O.S. (ISOPARAFFINIC HYDROCARBON) |
| Transport hazard class(es) | |
| Class | 3 |
| Subsidiary risk | - |
| Packing group | III |
| Environmental hazards | |
| Marine pollutant | No |
| EmS | F-E, S-E |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code | Not established. |

DOT



IATA; IMDG



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. It may be reportable under the provisions of SARA Sections 311 and 312 if specific threshold criteria are met or exceeded.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Yes

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

Food and Drug Administration (FDA)

Not regulated.

US state regulations**California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions)**

This product is subject to SCAQMD Rule 1144; it is not compliant and shall not be sold and used in the SCAQMD. The VOC content of the product is 750 g/L, measured by ASTM Method 1868-10. This product has a specified VOC limit of 75 g/L.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

| Country(s) or region | Inventory name | On inventory or exempt (yes/no)* |
|-----------------------------|--|----------------------------------|
| Australia | Australian Inventory of Chemical Substances (AICS) | Yes |
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | Yes |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | Yes |
| Korea | Existing Chemicals List (ECL) | Yes |
| New Zealand | New Zealand Inventory | Yes |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

Issue date 01-16-2017

Revision date 06-28-2017

Version # 02

Further information Not available.

NFPA ratings Health: 1
Flammability: 2
Instability: 0

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information This document has undergone significant changes and should be reviewed in its entirety.