

# SAFETY DATA SHEET

## 1. Identification

**Product identifier** OAK DRAW® 785-AF  
STAMPING AND DRAWING FLUID

**Other means of identification**

**SDS number** Not applicable

**Recommended use** STAMPING AND DRAWING FLUID

**Recommended restrictions** None known.

### Manufacturer/Importer/Supplier/Distributor information

#### Manufacturer

**Company name** CIMCOOL® Industrial Products LLC  
3000 Disney Street  
Cincinnati, Ohio 45209

**Telephone (General Information)** 513-458-8100

**Emergency telephone number** 1-800-424-9300 (CHEMTREC)

**Emergency telephone number (outside USA)** 1-703-527-3887 (CHEMTREC)

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards** Skin corrosion/irritation Category 2  
Serious eye damage/eye irritation Category 2  
Sensitization, skin Category 1

**Environmental hazards** Not classified.

**OSHA defined hazards** Not classified.

### Label elements



**Signal word** Warning

**Hazard statement** Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

### Precautionary statement

**Prevention** Avoid breathing mist or vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.

**Response** If on skin: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse.

**Storage** Store away from incompatible materials.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)** None known.

**Supplemental information** None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
TRIETHANOLAMINE		102-71-6	7 - 13
DIPROPYLENE GLYCOL MONOMETHYL ETHER		34590-94-8	3 - 7
BRANCHED ALKYL ETHERS, PHOSPHATES		68815-11-2	1 - 5
HEXAHYDRO-1,3,5-TRIS (2-HYDROXYETHYL)-S- TRIAZINE		4719-04-4	1 - 5
ETHYLENEDIAMINE-TETRAACETI C ACID, TETRASODIUM SALT		64-02-8	0.1 - 1
Other components below reportable levels			60 - 100

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a POISON CENTER or doctor/physician if you feel unwell. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
<b>Skin contact</b>	Rinse with water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth thoroughly. Drink 1 or 2 glasses of water. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause an allergic skin reaction.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
<b>General information</b>	If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Foam. Water fog. Dry powder. Carbon dioxide (CO2). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Unsuitable extinguishing media</b>	Not applicable, non-combustible.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Wear suitable protective equipment.
<b>Fire fighting equipment/instructions</b>	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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**Methods and materials for containment and cleaning up**

Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water. Clean up in accordance with all applicable regulations.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions**

Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

**7. Handling and storage**

**Precautions for safe handling**

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not get in eyes, on skin, or on clothing. Avoid breathing mist or vapor. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

Store in original tightly closed container. Do not allow material to freeze. Store away from incompatible materials (see Section 10 of the SDS). If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

**8. Exposure controls/personal protection**

**Occupational exposure limits**

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

	Type	Value
DIPROPYLENE GLYCOL MONOMETHYL ETHER (CAS 34590-94-8)	PEL	600 mg/m3
		100 ppm

**US. NIOSH: Pocket Guide to Chemical Hazards**

	Type	Value
DIPROPYLENE GLYCOL MONOMETHYL ETHER (CAS 34590-94-8)	STEL	900 mg/m3
		150 ppm
	TWA	600 mg/m3 100 ppm

**US. ACGIH Threshold Limit Values**

	Type	Value
DIPROPYLENE GLYCOL MONOMETHYL ETHER (CAS 34590-94-8)	STEL	150 ppm
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m3
DIPROPYLENE GLYCOL MONOMETHYL ETHER (CAS 34590-94-8)	TWA	100 ppm

**Exposure guidelines**

**US - California OELs: Skin designation**

DIPROPYLENE GLYCOL MONOMETHYL ETHER (CAS 34590-94-8) Can be absorbed through the skin.

**US - Tennessee OELs: Skin designation**

DIPROPYLENE GLYCOL MONOMETHYL ETHER (CAS 34590-94-8) Can be absorbed through the skin.

**US ACGIH Threshold Limit Values: Skin designation**

DIPROPYLENE GLYCOL MONOMETHYL ETHER (CAS 34590-94-8) Can be absorbed through the skin.

## US NIOSH Pocket Guide to Chemical Hazards: Skin designation

DIPROPYLENE GLYCOL MONOMETHYL ETHER (CAS 34590-94-8) Can be absorbed through the skin.

## US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

DIPROPYLENE GLYCOL MONOMETHYL ETHER (CAS 34590-94-8) Can be absorbed through the skin.

**Appropriate engineering controls** Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.

#### Skin protection

**Hand protection** Use protective gloves made of: Nitrile.

**Other** Wear suitable protective clothing.

**Respiratory protection** In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations** When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

<b>Appearance</b>	CLEAR
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Not available.
<b>Odor</b>	CHEMICAL
<b>Odor threshold</b>	Not available.
<b>pH</b>	8.3
<b>Melting point/freezing point</b>	< 30 °F (< -1.1 °C)
<b>Initial boiling point and boiling range</b>	> 212 °F (> 100 °C)
<b>Flash point</b>	Not Applicable
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	100 % Water Miscible
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.

## Other information

Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
pH in aqueous solution	8.2 @ 20%
Specific gravity	1.030
VOC ASTM D2369	9 %

## 10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat, flames and sparks. Contact with incompatible materials.
Incompatible materials	Acids. Oxidizing agents. Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines.
Hazardous decomposition products	Smoke, fumes, oxides of nitrogen, and oxides of carbon

## 11. Toxicological information

### Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	Causes skin irritation. May cause sensitization by skin contact.
Eye contact	Causes eye irritation.
Ingestion	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause an allergic skin reaction.

### Information on toxicological effects

**Acute toxicity** May cause an allergic skin reaction.

Components	Species	Test Results
DIPROPYLENE GLYCOL MONOMETHYL ETHER (CAS 34590-94-8)		
<b>Acute</b>		
<b>Dermal</b>		
<i>Liquid</i>		
LD50	Rabbit	> 20 ml/kg
LD50	Rabbit	9.5 g/kg
<b>Inhalation</b>		
<i>Vapor</i>		
LC50	Rat	3.35 mg/l
LD50	Rat	> 500 ppm, 7 hours
<b>Oral</b>		
<i>Liquid</i>		
LD50	Rat	> 5000 mg/kg
LD50	Rat	5.4 ml/kg
ETHYLENEDIAMINE-TETRAACETIC ACID, TETRASODIUM SALT (CAS 64-02-8)		
<b>Acute</b>		
<b>Oral</b>		
LD50	Rat	> 2000 mg/kg
TRIETHANOLAMINE (CAS 102-71-6)		
<b>Acute</b>		
<b>Dermal</b>		
<i>Liquid</i>		
LD50	Rabbit	> 2000 mg/kg

Components	Species	Test Results
<b>Oral</b>		
LD50	Guinea pig	5300 mg/kg
<i>Liquid</i>		
LD50	Rat	4190 mg/kg

\* Estimates for product may be based on additional component data not shown.

<b>Skin corrosion/irritation</b>	Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Causes eye irritation.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	May cause sensitization by skin contact.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>	
TRIETHANOLAMINE (CAS 102-71-6)	3 Not classifiable as to carcinogenicity to humans.
<b>US. National Toxicology Program (NTP) Report on Carcinogens</b>	
Not listed.	
<b>US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	
Not regulated.	
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not an aspiration hazard.
<b>Chronic effects</b>	Not classified.
<b>Further information</b>	Symptoms may be delayed.

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
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Components	Species	Test Results
DIPROPYLENE GLYCOL MONOMETHYL ETHER (CAS 34590-94-8)		
<b>Aquatic</b>		
<i>Acute</i>		
Fish	LC50	Fish > 1000 mg/l, 96 hours
ETHYLENEDIAMINE-TETRAACETIC ACID, TETRASODIUM SALT (CAS 64-02-8)		
<b>Aquatic</b>		
Fish	LC50	Bluegill (Lepomis macrochirus) 472 - 500 mg/l, 96 hours
TRIETHANOLAMINE (CAS 102-71-6)		
<b>Aquatic</b>		
Crustacea	EC50	Water flea (Ceriodaphnia dubia) 565.2 - 658.3 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 10610 - 13010 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

<b>Persistence and degradability</b>	No data is available on the degradability of this product.
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### Bioaccumulative potential

<b>Partition coefficient n-octanol / water (log Kow)</b>	
DIPROPYLENE GLYCOL MONOMETHYL ETHER	1.01
TRIETHANOLAMINE	-1

<b>Mobility in soil</b>	No data available.
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**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

#### DOT

Not regulated as dangerous goods.

#### IATA

Not regulated as dangerous goods.

#### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

### 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

HEXAHYDRO-1,3,5-TRIS (2-HYDROXYETHYL)-S-TRIAZINE (CAS 4719-04-4) 1.0 % One-Time Export Notification only.

#### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

#### SARA 304 Emergency release notification

Not regulated.

#### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

#### Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories** Immediate Hazard - Yes  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

#### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** No

#### SARA 313 (TRI reporting)

Not regulated.

#### Other federal regulations

##### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

##### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**Food and Drug Administration (FDA)** Not regulated.

#### US state regulations

##### US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

##### US. Massachusetts RTK - Substance List

DIPROPYLENE GLYCOL MONOMETHYL ETHER (CAS 34590-94-8)  
TRIETHANOLAMINE (CAS 102-71-6)

##### US. New Jersey Worker and Community Right-to-Know Act

DIPROPYLENE GLYCOL MONOMETHYL ETHER (CAS 34590-94-8)  
TRIETHANOLAMINE (CAS 102-71-6)

##### US. Pennsylvania Worker and Community Right-to-Know Law

DIPROPYLENE GLYCOL MONOMETHYL ETHER (CAS 34590-94-8)  
TRIETHANOLAMINE (CAS 102-71-6)

##### US. Rhode Island RTK

Not regulated.

##### California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions)

This product is subject to SCAQMD Rule 1144; it is compliant and may be sold and used in the SCAQMD. The VOC content of the product is 49 g/L, measured by ASTM Method E-1868-10. This product has a specified use dilution VOC limit of 75 g/L, the maximum dilution concentration is 100 % to maintain compliance.

##### US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

#### International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

#### 16. Other information, including date of preparation or last revision

**Issue date** 06-01-2016

**Version #** 01

**Further information** Not available.

**NFPA ratings**  
Health: 1  
Flammability: 0  
Instability: 0

#### Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.



**Revision information**

Product and Company Identification: Product and Company Identification  
Hazards Identification: US Hazard Categories  
Composition / Information on Ingredients: Ingredients  
Physical & Chemical Properties: Multiple Properties  
Regulatory Information: United States  
Material Attributes & Uses; Experimental Data: Product Uses  
HazReg Data: North America  
GHS: Classification