

SAFETY DATA SHEET

1. Identification

Product identifier OAK® FB 941-A
METALWORKING OIL

Other means of identification

SDS number Not applicable

Recommended use METALWORKING OIL

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name CIMCOOL® Industrial Products LLC
3000 Disney Street
Cincinnati, Ohio 45209

Telephone (General Information) 513-458-8100

Emergency telephone number 1-800-424-9300 (CHEMTREC)

Emergency telephone number (outside USA) 1-703-527-3887 (CHEMTREC)

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Reproductive toxicity Effects on or via lactation

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements

Hazard symbol None.

Signal word None.

Hazard statement May cause harm to breast-fed children.

Precautionary statement

Prevention Obtain special instructions before use. Do not breathe mist or vapor. Avoid contact during pregnancy/while nursing. Wash thoroughly after handling. Do not eat, drink or smoke when using this product.

Response If exposed or concerned: Get medical advice/attention.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|--|--------------------------|------------|----------|
| C14-C17 MEDIUM CHAIN CHLORINATED PARAFFIN | | 63449-39-8 | 60 - 100 |
| SEVERELY HYDROTREATED NAPHTHENIC DISTILLATES | | 64742-53-6 | 3 - 7 |
| Other components below reportable levels | | | 3 - 7 |

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

| | |
|---|--|
| Inhalation | Move to fresh air. Call a POISON CENTER or doctor/physician if you feel unwell. Under normal conditions of intended use, this material is not expected to be an inhalation hazard. |
| Skin contact | Rinse with water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. |
| Eye contact | Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists. |
| Ingestion | Rinse mouth. Do not give liquids. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell. |
| Most important symptoms/effects, acute and delayed | Direct contact with eyes may cause temporary irritation. |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Symptoms may be delayed. |
| General information | If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance. |

5. Fire-fighting measures

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| Suitable extinguishing media | Foam. Dry chemical powder. Carbon dioxide (CO ₂). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |
| Specific hazards arising from the chemical | During fire, gases hazardous to health may be formed. |
| Special protective equipment and precautions for firefighters | Wear suitable protective equipment. |
| Fire fighting equipment/instructions | Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. |
| Specific methods | Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes. |
| General fire hazards | No unusual fire or explosion hazards noted. |

6. Accidental release measures

| | |
|--|--|
| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
| Methods and materials for containment and cleaning up | Local authorities should be advised if significant spillages cannot be contained. The product is immiscible with water and will spread on the water surface. Clean up in accordance with all applicable regulations. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. |
| Environmental precautions | Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination. |

7. Handling and storage

| | |
|--------------------------------------|---|
| Precautions for safe handling | Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not breathe mist or vapor. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. |
|--------------------------------------|---|

Conditions for safe storage, including any incompatibilities

Store in original tightly closed container. Do not allow material to freeze. Store away from incompatible materials (see Section 10 of the SDS). If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

8. Exposure controls/personal protection

Occupational exposure limits

U.S. - OSHA

| | Type | Value |
|---|------|---------|
| SEVERELY HYDROTREATED NAPHTHENIC DISTILLATES (CAS 64742-53-6) | PEL | 5 mg/m3 |

U.S. - NIOSH

| | Type | Value |
|---|------|----------|
| SEVERELY HYDROTREATED NAPHTHENIC DISTILLATES (CAS 64742-53-6) | STEL | 10 mg/m3 |
| | TWA | 5 mg/m3 |

ACGIH

| | Type | Value |
|---|------|---------|
| SEVERELY HYDROTREATED NAPHTHENIC DISTILLATES (CAS 64742-53-6) | TWA | 5 mg/m3 |

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles). Avoid contact with eyes. Eye wash fountain is recommended.

Skin protection

Hand protection

Use protective gloves made of: Nitrile.

Other

Wear suitable protective clothing.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

CLEAR

Physical state

Liquid.

Form

Liquid.

Color

Not available.

Odor

CHEMICAL

Odor threshold

Not available.

pH

Not Applicable

Melting point/freezing point

Not Determined

Initial boiling point and boiling range

Not Applicable

Flash point

250 °F (121.1 °C) Cleveland Open Cup

| | |
|---|--------------------|
| Evaporation rate | Not Applicable |
| Flammability (solid, gas) | Not applicable. |
| Upper/lower flammability or explosive limits | |
| Flammability limit - lower (%) | Not available. |
| Flammability limit - upper (%) | Not available. |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |
| Vapor pressure | Not available. |
| Vapor density | Not available. |
| Relative density | Not available. |
| Solubility(ies) | Insoluble in Water |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | Not available. |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Explosive properties | Not explosive. |
| Oxidizing properties | Not oxidizing. |
| Specific gravity | 1.192 |
| VOC ASTM D2369 | 4 % |

10. Stability and reactivity

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|------------------------------------|---|
| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
| Chemical stability | Material is stable under normal conditions. |
| Possibility of hazardous reactions | Hazardous polymerization does not occur. |
| Conditions to avoid | Heat, flames and sparks. Contact with incompatible materials. |
| Incompatible materials | Acids. Oxidizing agents. |
| Hazardous decomposition products | Smoke, fumes, hydrogen chloride, and oxides of carbon |

11. Toxicological information

Information on likely routes of exposure

| | |
|--|--|
| Inhalation | Not classified. |
| Skin contact | Not classified. |
| Eye contact | Not classified. |
| Ingestion | Not classified. |
| Symptoms related to the physical, chemical and toxicological characteristics | Direct contact with eyes may cause temporary irritation. |

Information on toxicological effects

| | |
|----------------|---|
| Acute toxicity | Expected to be a low hazard for usual industrial or commercial handling by trained personnel. |
|----------------|---|

| Components | Species | Test Results |
|---|---------|--------------|
| SEVERELY HYDROTREATED NAPHTHENIC DISTILLATES (CAS 64742-53-6) | | |
| Acute | | |
| Dermal | | |
| <i>Liquid</i> | | |
| LD50 | Rabbit | > 2000 mg/kg |

| Components | Species | Test Results |
|-------------------|---------|----------------|
| Inhalation | | |
| <i>Mist</i> | | |
| LC50 | Rat | 5.7 mg/l, 4 hr |
| Oral | | |
| <i>Liquid</i> | | |
| LD50 | Rat | > 5000 mg/kg |

* Estimates for product may be based on additional component data not shown.

| | |
|---|---|
| Skin corrosion/irritation | Not classified. |
| Serious eye damage/eye irritation | Not classified. |
| Respiratory or skin sensitization | |
| Respiratory sensitization | Not a respiratory sensitizer. |
| Skin sensitization | Not classified. |
| Germ cell mutagenicity | No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic. |
| Carcinogenicity | This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA. |
| IARC Monographs. Overall Evaluation of Carcinogenicity | |
| Not listed. | |
| US. National Toxicology Program (NTP) Report on Carcinogens | |
| Not listed. | |
| US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050) | |
| Not regulated. | |
| Reproductive toxicity | May cause harm to breastfed babies. |
| Specific target organ toxicity - single exposure | Not classified. |
| Specific target organ toxicity - repeated exposure | Not classified. |
| Aspiration hazard | Not an aspiration hazard. |
| Chronic effects | Not classified. |
| Further information | The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available. |

12. Ecological information

Ecotoxicity Contains a substance which causes risk of hazardous effects to the environment.

| Components | Species | Test Results |
|---|--|----------------------|
| C14-C17 MEDIUM CHAIN CHLORINATED PARAFFIN (CAS 63449-39-8) | | |
| Aquatic | | |
| Fish | LC50 Bluegill (<i>Lepomis macrochirus</i>) | > 0.1 mg/l, 96 hours |
| SEVERELY HYDROTREATED NAPHTHENIC DISTILLATES (CAS 64742-53-6) | | |
| Aquatic | | |
| <i>Acute</i> | | |
| Fish | EC50 Fish | > 100 mg/l |
| <i>Chronic</i> | | |
| Fish | NOEC Fish | > 100 mg/l |

* Estimates for product may be based on additional component data not shown.

| | |
|--------------------------------------|---|
| Persistence and degradability | No data is available on the degradability of this product. |
| Bioaccumulative potential | No data available. |
| Mobility in soil | No data available. |
| Other adverse effects | No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. |

13. Disposal considerations

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|--|--|
| Disposal instructions | Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Local disposal regulations | Dispose in accordance with all applicable regulations. |
| Hazardous waste code | The waste code should be assigned in discussion between the user, the producer and the waste disposal company. |
| Waste from residues / unused products | Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). |
| Contaminated packaging | Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. |

14. Transport information

DOT

| | |
|-------------------------------------|--|
| UN number | UN3082 |
| UN proper shipping name | Environmentally hazardous substances, liquid, n.o.s. (C14-C17 MEDIUM CHAIN CHLORINATED PARAFFIN), MARINE POLLUTANT |
| Transport hazard class(es) | |
| Class | 9 |
| Subsidiary risk | - |
| Label(s) | 9 |
| Packing group | III |
| Environmental hazards | |
| Marine pollutant | Yes |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Special provisions | 8, 146, 335, IB3, T4, TP1, TP29 |
| Packaging exceptions | 155 |
| Packaging non bulk | 203 |
| Packaging bulk | 241 |

Supplemental Information: 49CFR 171.4 excludes "non-bulk" packages (119 gallons or less) from Marine Pollutant Requirements unless all or part of the shipment is by vessel.

IATA

| | |
|-------------------------------------|---|
| UN number | UN3082 |
| UN proper shipping name | Environmentally hazardous substance, liquid, n.o.s. (C14-C17 MEDIUM CHAIN CHLORINATED PARAFFIN) |
| Transport hazard class(es) | |
| Class | 9 |
| Subsidiary risk | - |
| Packing group | III |
| Environmental hazards | Yes |
| ERG Code | 9L |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Other information | |
| Passenger and cargo aircraft | Allowed with restrictions. |
| Cargo aircraft only | Allowed with restrictions. |

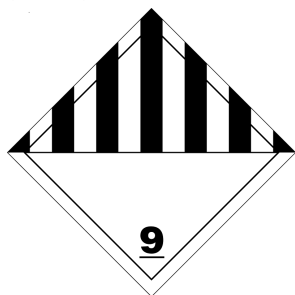
IMDG

| | |
|-------------------------------------|---|
| UN number | UN3082 |
| UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (C14-C17 MEDIUM CHAIN CHLORINATED PARAFFIN), MARINE POLLUTANT |
| Transport hazard class(es) | |
| Class | 9 |
| Subsidiary risk | - |
| Packing group | III |
| Environmental hazards | |
| Marine pollutant | Yes |
| EmS | F-A, S-F |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |

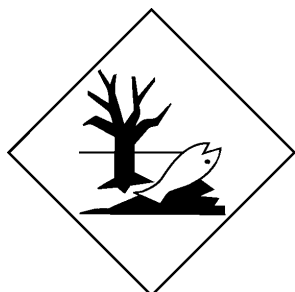
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not established.

DOT; IATA; IMDG



Marine pollutant



General information

IMDG Regulated Marine Pollutant. DOT Regulated Marine Pollutant.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

TSCA Chemical Action Plans, Chemicals of Concern

C14-C17 MEDIUM CHAIN CHLORINATED PARAFFIN
(CAS 63449-39-8)

Short-Chain Chlorinated Paraffins (SCCPs) and Other Chlorinated Paraffins Action Plan

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - No
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Yes

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.**Food and Drug Administration (FDA)** Not regulated.**US state regulations****US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**

Not listed.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

C14-C17 MEDIUM CHAIN CHLORINATED PARAFFIN (CAS 63449-39-8)

SEVERELY HYDROTREATED NAPHTHENIC DISTILLATES (CAS 64742-53-6)

US. Massachusetts RTK - Substance List

SEVERELY HYDROTREATED NAPHTHENIC DISTILLATES (CAS 64742-53-6)

US. New Jersey Worker and Community Right-to-Know Act

Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

Not regulated.

California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions)

This product is subject to SCAQMD Rule 1144; it is compliant and may be sold and used in the SCAQMD. The VOC content of the product is 43 g/L, measured by ASTM Method E-1868-10. This product has a specified VOC limit of 75 g/L.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

| Country(s) or region | Inventory name | On inventory or exempt (yes/no)* |
|-----------------------------|--|----------------------------------|
| Australia | Australian Inventory of Chemical Substances (AICS) | No |
| Canada | Domestic Substances List (DSL) | No |
| Canada | Non-Domestic Substances List (NDSL) | Yes |
| China | Inventory of Existing Chemical Substances in China (IECSC) | No |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | Yes |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | No |
| Korea | Existing Chemicals List (ECL) | Yes |
| New Zealand | New Zealand Inventory | Yes |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | No |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

| | |
|----------------------------|--|
| Issue date | 05-13-2015 |
| Revision date | 09-07-2016 |
| Version # | 02 |
| Further information | Not available. |
| NFPA ratings | Health: 1 Flammability: 1 Instability: 0 |

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.