



# SAFETY DATA SHEET

## 1. Identification

**Product identifier** OAKFLO® SAW SUPREME  
METALWORKING FLUID

**Other means of identification**

**SDS number** Not applicable

**Recommended use** METALWORKING FLUID

**Recommended restrictions** None known.

### Manufacturer/Importer/Supplier/Distributor information

#### Manufacturer

**Company name** CIMCOOL® Industrial Products LLC  
3000 Disney Street  
Cincinnati, Ohio 45209

**Telephone (General Information)** 513-458-8100

**Emergency telephone number** 1-800-424-9300 (CHEMTREC)

**Emergency telephone number (outside USA)** 1-703-527-3887 (CHEMTREC)

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards** Skin corrosion/irritation Category 2  
Serious eye damage/eye irritation Category 2  
Sensitization, skin Category 1

**Environmental hazards** Not classified.

**OSHA defined hazards** Not classified.

### Label elements



**Signal word** Warning

**Hazard statement** Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction.

### Precautionary statement

**Prevention** Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.

**Response** IF exposed or if you feel unwell: Call a POISON CENTER or doctor/physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Take off contaminated clothing and wash before reuse. Collect spillage.

**Storage** Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Store away from incompatible materials. Store in accordance with local/regional/national/international regulation.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)** None known.

Supplemental information None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
2-(2-AMINOETHOXY)-ETHANOL		929-06-6	3 - 7
MORPHOLINE		110-91-8	1 - 5
PETROLEUM SULFONIC ACID, SODIUM SALT		68608-26-4	1 - 5
TRIETHANOLAMINE		102-71-6	1 - 5
ALCOHOLS, C12-14, ETHOXYLATED PROPOXYLATED		68439-51-0	0.5 - 1.5
POLYPROPYLENE GLYCOL ALKYL PHENYL ETHER		9064-13-5	0.1 - 1
Other components below reportable levels			60 - 100

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
<b>Skin contact</b>	Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth thoroughly. Drink 1 or 2 glasses of water. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
<b>General information</b>	Wash contaminated clothing before reuse. IF exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Unsuitable extinguishing media</b>	Not applicable, non-combustible.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Wear suitable protective equipment.
<b>Fire fighting equipment/instructions</b>	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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**Methods and materials for containment and cleaning up**

Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Clean up in accordance with all applicable regulations. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions**

Avoid discharge into drains, water courses or onto the ground. Contact local authorities in case of spillage to drain/aquatic environment. Use appropriate containment to avoid environmental contamination.

**7. Handling and storage**

**Precautions for safe handling**

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not get in eyes, on skin, or on clothing. Avoid breathing mist or vapor. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

To maintain product quality, do not store in heat or direct sunlight. Store in original tightly closed container. Room temperature - normal conditions. Store away from incompatible materials (see Section 10 of the SDS). Keep this material away from food, drink and animal feed. Do not allow material to freeze. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

**8. Exposure controls/personal protection**

**Occupational exposure limits**

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

	Type	Value
MORPHOLINE (CAS 110-91-8)	PEL	70 mg/m3
		20 ppm

**US. NIOSH: Pocket Guide to Chemical Hazards**

	Type	Value
MORPHOLINE (CAS 110-91-8)	STEL	105 mg/m3
		30 ppm
	TWA	70 mg/m3 20 ppm

**US. ACGIH Threshold Limit Values**

	Type	Value
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m3
MORPHOLINE (CAS 110-91-8)	TWA	20 ppm

**Exposure guidelines**

**US - California OELs: Skin designation**

MORPHOLINE (CAS 110-91-8) Can be absorbed through the skin.

**US - Minnesota Haz Subs: Skin designation applies**

MORPHOLINE (CAS 110-91-8) Skin designation applies.

**US - Tennessee OELs: Skin designation**

MORPHOLINE (CAS 110-91-8) Can be absorbed through the skin.

**US ACGIH Threshold Limit Values: Skin designation**

MORPHOLINE (CAS 110-91-8) Can be absorbed through the skin.

**US NIOSH Pocket Guide to Chemical Hazards: Skin designation**

MORPHOLINE (CAS 110-91-8) Can be absorbed through the skin.

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

MORPHOLINE (CAS 110-91-8) Can be absorbed through the skin.

<b>Appropriate engineering controls</b>	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.
<b>Individual protection measures, such as personal protective equipment</b>	
<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.
<b>Skin protection</b>	
<b>Hand protection</b>	Use protective gloves made of: Nitrile.
<b>Other</b>	Wear suitable protective clothing and gloves.
<b>Respiratory protection</b>	In case of insufficient ventilation, wear suitable respiratory equipment.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

<b>Appearance</b>	CLEAR
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Not available.
<b>Odor</b>	CHEMICAL
<b>Odor threshold</b>	Not available.
<b>pH</b>	9.9
<b>Melting point/freezing point</b>	< 32 °F (< 0 °C)
<b>Initial boiling point and boiling range</b>	> 212 °F (> 100 °C)
<b>Flash point</b>	Not Applicable
<b>Evaporation rate</b>	Like water when diluted
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	100 % Water Miscible
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>pH in aqueous solution</b>	8.8 @ 5%
<b>Specific gravity</b>	1.022
<b>VOC ASTM D2369</b>	9 %

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use. Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Heat, flames and sparks. Contact with incompatible materials.
<b>Incompatible materials</b>	Acids. Avoid contact with oxidizers or reducing agents. Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines.
<b>Hazardous decomposition products</b>	Smoke, fumes, oxides of nitrogen, and oxides of carbon

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Prolonged inhalation may be harmful.
<b>Skin contact</b>	Causes skin irritation. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

### Information on toxicological effects

**Acute toxicity** May cause an allergic skin reaction. Expected to be a low hazard for usual industrial or commercial handling by trained personnel.

<b>Components</b>	<b>Species</b>	<b>Test Results</b>
2-(2-AMINOETHOXY)-ETHANOL (CAS 929-06-6)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	> 3000 mg/kg
<i>Inhalation</i>		
LC50	Rat	8.7 mg/l, 8 hours
<i>Oral</i>		
LD50	Rat	3400 mg/kg
3-iodo-2-propynyl butylcarbamate (CAS 55406-53-6)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg
<i>Oral</i>		
LD50	Rat	1.1 g/kg
ALCOHOLS, C12-14, ETHOXYLATED PROPOXYLATED (CAS 68439-51-0)		
<b>Acute</b>		
<i>Oral</i>		
LD50	Rat	> 2000 mg/kg
MORPHOLINE (CAS 110-91-8)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	500 mg/kg 0.5 ml/kg
<i>Inhalation</i>		
LC50	Rat	8 mg/l
<i>Oral</i>		
LD50	Guinea pig	0.09 g/kg
	Mouse	720 mg/kg

Components	Species	Test Results
	Rat	1.05 g/kg
POLYPROPYLENE GLYCOL ALKYL PHENYL ETHER (CAS 9064-13-5)		
<b>Acute</b>		
<i>Oral</i>		
LD50	Rat	6000 mg/kg
TRIETHANOLAMINE (CAS 102-71-6)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg
<i>Oral</i>		
LD50	Guinea pig	5300 mg/kg
	Rat	8 g/kg

\* Estimates for product may be based on additional component data not shown.

**Skin corrosion/irritation** Causes skin irritation. Prolonged skin contact may cause temporary irritation. Defatting, drying and cracking of skin.

**Serious eye damage/eye irritation** Causes serious eye irritation. Direct contact with eyes may cause temporary irritation.

**Respiratory or skin sensitization**

**Respiratory sensitization** Not a respiratory sensitizer.

**Skin sensitization** May cause an allergic skin reaction.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

MORPHOLINE (CAS 110-91-8) 3 Not classifiable as to carcinogenicity to humans.

TRIETHANOLAMINE (CAS 102-71-6) 3 Not classifiable as to carcinogenicity to humans.

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not listed.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not an aspiration hazard.

**Chronic effects** May be harmful if absorbed through skin. Prolonged inhalation may be harmful.

Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

**12. Ecological information**

**Ecotoxicity** Contains a substance which causes risk of hazardous effects to the environment.

Components	Species	Test Results
2-(2-AMINOETHOXY)-ETHANOL (CAS 929-06-6)		
<b>Aquatic</b>		
<i>Acute</i>		
Algae	IC50	Algae 160 mg/l, 72 hours
Crustacea	EC50	Daphnia 190 mg/l, 48 hours
Fish	LC50	Fish 460 mg/l, 96 hours

Components	Species	Test Results
3-IODO-2-PROPYNYL BUTYLCARBAMATE (CAS 55406-53-6)		
<b>Aquatic</b>		
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss) 0.05 - 0.089 mg/l, 96 hours
ALCOHOLS, C12-14, ETHOXYLATED PROPOXYLATED (CAS 68439-51-0)		
<b>Aquatic</b>		
<i>Acute</i>		
Fish	LC50	Ide, silver or golden orfe (Leuciscus idus) 1 - 10 mg/l
MORPHOLINE (CAS 110-91-8)		
<b>Aquatic</b>		
Fish	LC50	Zebra danio (Danio rerio) > 1 mg/l, 96 hours
POLYPROPYLENE GLYCOL ALKYL PHENYL ETHER (CAS 9064-13-5)		
<b>Aquatic</b>		
<i>Acute</i>		
Crustacea	EC50	Daphnia 116.47 mg/l, 48 hours
Fish	LC50	Ide, silver or golden orfe (Leuciscus idus) 53 mg/l, 96 hours
TRIETHANOLAMINE (CAS 102-71-6)		
<b>Aquatic</b>		
Crustacea	EC50	Water flea (Ceriodaphnia dubia) 565.2 - 658.3 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 10610 - 13010 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

**Persistence and degradability** No data is available on the degradability of this product.

**Bioaccumulative potential**

<b>Partition coefficient n-octanol / water (log Kow)</b>	
2-(2-AMINOETHOXY)-ETHANOL	-1.89
MORPHOLINE	-2.55
POLYPROPYLENE GLYCOL ALKYL PHENYL ETHER	> 12
TRIETHANOLAMINE	-1
<b>Bioconcentration factor (BCF)</b>	
MORPHOLINE	< 2.8

**Mobility in soil** This product is miscible in water.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

**13. Disposal considerations**

<b>Disposal instructions</b>	Consult authorities before disposal. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

**14. Transport information**

**DOT**  
Not regulated as dangerous goods.

**IATA**

Not regulated as dangerous goods.

**IMDG**

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.**15. Regulatory information****US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. It may be reportable under the provisions of SARA Sections 311 and 312 if specific threshold criteria are met or exceeded.**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.

**SARA 304 Emergency release notification**

Not regulated.

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)****Hazard categories** Immediate Hazard - Yes  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** Yes**SARA 313 (TRI reporting)**

Chemical name	CAS number	% by wt.
3-IODO-2-PROPYNYL BUTYLCARBAMATE	55406-53-6	0.1 - 1

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.**Food and Drug Administration (FDA)** Not regulated.**US state regulations****US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**

MORPHOLINE (CAS 110-91-8)

**US. Massachusetts RTK - Substance List**

2-(2-AMINOETHOXY)-ETHANOL (CAS 929-06-6)

MORPHOLINE (CAS 110-91-8)

TRIETHANOLAMINE (CAS 102-71-6)

**US. New Jersey Worker and Community Right-to-Know Act**

2-(2-AMINOETHOXY)-ETHANOL (CAS 929-06-6)

3-IODO-2-PROPYNYL BUTYLCARBAMATE (CAS 55406-53-6)

MORPHOLINE (CAS 110-91-8)

TRIETHANOLAMINE (CAS 102-71-6)

**US. Pennsylvania Worker and Community Right-to-Know Law**

MORPHOLINE (CAS 110-91-8)



TRIETHANOLAMINE (CAS 102-71-6)

**US. Rhode Island RTK**

3-iodo-2-propynyl butylcarbamate (CAS 55406-53-6)

**California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions)** This product is subject to SCAQMD Rule 1144; it is compliant and may be sold and used in the SCAQMD. The VOC content of the product is 57 g/L, measured by ASTM Method E-1868-10. This product has a specified use dilution VOC limit of 75 g/L, the maximum dilution concentration is 100 % to maintain compliance.

**US. California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

**International Inventories**

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

**16. Other information, including date of preparation or last revision**

**Issue date** 06-04-2015

**Version #** 01

**Further information** Not available.

**Disclaimer** The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**Revision Information** Product and Company Identification: Product Codes  
Hazards Identification: US Hazard Categories  
Composition / Information on Ingredients: Ingredients  
Physical & Chemical Properties: Multiple Properties  
Transport Information: Material Transportation Information  
Regulatory Information: United States  
HazReg Data: North America  
GHS: Classification