

## 1. Identification

**Product identifier**                      **PRODUCTO™ FCR-400**  
 RUBBER LUBRICANT

**Other means of identification**

**SDS number**                              Not applicable

**Recommended use**                      RUBBER LUBRICANT

**Recommended restrictions**            None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer**

**Company name**                          CIMCOOL® Industrial Products LLC  
 3000 Disney Street  
 Cincinnati, Ohio 45209

**Telephone (General Information)**      513-458-8100  
**Emergency telephone number**          1-800-424-9300 (CHEMTREC)  
**Emergency telephone number (outside USA)**    1-703-527-3887 (CHEMTREC)

## 2. Hazard(s) identification

**Physical hazards**                          Not classified.

**Health hazards**                            Not classified.

**Environmental hazards**                  Not classified.

**OSHA defined hazards**                  Not classified.

**Label elements**

**Hazard symbol**                            None.  
**Signal word**                                None.  
**Hazard statement**                        The mixture does not meet the criteria for classification.

**Precautionary statement**

**Prevention**                                Observe good industrial hygiene practices.  
**Response**                                  Wash hands after handling.  
**Storage**                                    Store away from incompatible materials.  
**Disposal**                                    Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)**      None known.

**Supplemental information**              None.

## 3. Composition/information on ingredients

**Mixtures**

Chemical name	Common name and synonyms	CAS number	%
TRIETHANOLAMINE		102-71-6	0.1 - 1
Other components below reportable levels			60 - 100

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

## 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a POISON CENTER or doctor/physician if you feel unwell. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
<b>Skin contact</b>	Rinse with water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
<b>Eye contact</b>	Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Drink 1 or 2 glasses of water. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Direct contact with eyes may cause temporary irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
<b>General information</b>	If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

## 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Unsuitable extinguishing media</b>	Not applicable, non-combustible.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Wear suitable protective equipment.
<b>Fire fighting equipment/instructions</b>	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

## 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Wear appropriate personal protective equipment. Do not breathe mist or vapor. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	<p>Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water. Clean up in accordance with all applicable regulations.</p> <p>Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.</p> <p>Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.</p> <p>Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.</p>
<b>Environmental precautions</b>	Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

## 7. Handling and storage

<b>Precautions for safe handling</b>	Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Avoid prolonged exposure. Observe good industrial hygiene practices.
<b>Conditions for safe storage, including any incompatibilities</b>	Store in original tightly closed container. Do not allow material to freeze. Store away from incompatible materials (see Section 10 of the SDS). If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. ACGIH Threshold Limit Values

	Type	Value
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m <sup>3</sup>

**Appropriate engineering controls** Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. Eye wash fountain and emergency showers are recommended.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles). Avoid contact with eyes. Eye wash fountain is recommended.

#### Skin protection

##### Hand protection

Use protective gloves made of: Nitrile.

##### Other

Wear suitable protective clothing.

#### Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

<b>Appearance</b>	CLEAR
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Not available.
<b>Odor</b>	CHEMICAL
<b>Odor threshold</b>	Not available.
<b>pH</b>	7.5
<b>Melting point/freezing point</b>	< 32 °F (< 0 °C)
<b>Initial boiling point and boiling range</b>	> 212 °F (> 100 °C)
<b>Flash point</b>	Not Applicable
<b>Evaporation rate</b>	Like water
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	100 % Water Miscible
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.

## Other information

Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Specific gravity	1.010
VOC ASTM D2369	0 %

## 10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat, flames and sparks. Contact with incompatible materials.
Incompatible materials	Acids. Oxidizing agents. Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines.
Hazardous decomposition products	Smoke, fumes, oxides of nitrogen, and oxides of carbon

## 11. Toxicological information

### Information on likely routes of exposure

Inhalation	Not classified.
Skin contact	Not classified.
Eye contact	Not classified.
Ingestion	Not classified.
Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation.

### Information on toxicological effects

Acute toxicity	Not classified.
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Components	Species	Test Results
TRIETHANOLAMINE (CAS 102-71-6)		
<b>Acute</b>		
<b>Dermal</b>		
<i>Liquid</i>		
LD50	Rabbit	> 2000 mg/kg
<b>Oral</b>		
LD50	Guinea pig	5300 mg/kg
<i>Liquid</i>		
LD50	Rat	4190 mg/kg

\* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Not classified.
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Serious eye damage/eye irritation	Not classified.
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### Respiratory or skin sensitization

Respiratory sensitization	Not a respiratory sensitizer.
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Skin sensitization	Not classified.
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Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
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Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
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### IARC Monographs. Overall Evaluation of Carcinogenicity

TRIETHANOLAMINE (CAS 102-71-6) 3 Not classifiable as to carcinogenicity to humans.

### US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

## US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not an aspiration hazard.
<b>Chronic effects</b>	Not classified.
<b>Further information</b>	The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
TRIETHANOLAMINE (CAS 102-71-6)		
<b>Aquatic</b>		
Crustacea	EC50	Water flea (Ceriodaphnia dubia) 565.2 - 658.3 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 10610 - 13010 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

**Persistence and degradability** No data is available on the degradability of this product.

### Bioaccumulative potential

#### Partition coefficient n-octanol / water (log Kow)

TRIETHANOLAMINE -1

**Mobility in soil** This product is miscible in water.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

## 15. Regulatory information

**US federal regulations** This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.



Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

## 16. Other information, including date of preparation or last revision

<b>Issue date</b>	01-29-2015
<b>Revision date</b>	09-29-2016
<b>Version #</b>	03
<b>Further information</b>	Not available.
<b>NFPA ratings</b>	Health: 0 Flammability: 0 Instability: 0
<b>Disclaimer</b>	The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
<b>Revision information</b>	This document has undergone significant changes and should be reviewed in its entirety.