

# SAFETY DATA SHEET

## 1. Identification

**Product identifier** PRODUCTO™ RI-DD2  
CORROSION INHIBITOR

**Other means of identification**

**SDS number** Not applicable

**Recommended use** CORROSION INHIBITOR

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer**

**Company name** CIMCOOL® Industrial Products LLC  
3000 Disney Street  
Cincinnati, Ohio 45209

**Telephone (General Information)** 513-458-8100

**Emergency telephone number** 1-800-424-9300 (CHEMTREC)

**Emergency telephone number (outside USA)** 1-703-527-3887 (CHEMTREC)

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards** Acute toxicity, oral Category 4  
Skin corrosion/irritation Category 2  
Serious eye damage/eye irritation Category 2

**Environmental hazards** Not classified.

**OSHA defined hazards** Not classified.

### Label elements



**Signal word** Warning

**Hazard statement** Harmful if swallowed. Causes skin irritation. Causes serious eye irritation.

**Precautionary statement**

**Prevention** Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear eye protection/face protection. Wear protective gloves.

**Response** If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse.

**Storage** Store away from incompatible materials.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)** None known.

**Supplemental information** None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
SODIUM HYDROXIDE		1310-73-2	5 - 10
HEPTANOIC ACID		111-14-8	3 - 7
OCTANOIC ACID		124-07-2	3 - 7
BENZOTRIAZOLE		95-14-7	0.5 - 1.5
Other components below reportable levels			60 - 100

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists. Take off contaminated clothing and wash before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth thoroughly. Do not induce vomiting. Drink 1 or 2 glasses of water. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
<b>General information</b>	If exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Unsuitable extinguishing media</b>	Not applicable, non-combustible.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Wear suitable protective equipment.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	<p>This product is miscible in water.</p> <p>Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.</p> <p>Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.</p> <p>Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.</p>
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

	Type	Value
SODIUM HYDROXIDE (CAS 1310-73-2)	PEL	2 mg/m <sup>3</sup>

#### US. NIOSH: Pocket Guide to Chemical Hazards

	Type	Value
SODIUM HYDROXIDE (CAS 1310-73-2)	Ceiling	2 mg/m <sup>3</sup>

#### US. ACGIH Threshold Limit Values

	Type	Value
SODIUM HYDROXIDE (CAS 1310-73-2)	Ceiling	2 mg/m <sup>3</sup>

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.

#### Skin protection

##### Hand protection

Use protective gloves made of: Nitrile.

##### Other

Wear suitable protective clothing.

#### Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

CLEAR

### Physical state

Liquid.

### Form

Liquid.

### Color

Not available.

### Odor

Chemical

### Odor threshold

Not available.

### pH

10.4

### Melting point/freezing point

< 0 °F (< -17.8 °C)

### Initial boiling point and boiling range

> 212 °F (> 100 °C)

### Flash point

Not Applicable

### Evaporation rate

Like water when diluted

### Flammability (solid, gas)

Not applicable.

**Upper/lower flammability or explosive limits**

<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.

**Vapor pressure** Not available.

**Vapor density** Not available.

**Relative density** Not available.

**Solubility(ies)** 100 % Water Miscible

**Partition coefficient (n-octanol/water)** Not available.

**Auto-ignition temperature** Not available.

**Decomposition temperature** Not available.

**Viscosity** Not available.

**Other information**

**Explosive properties** Not explosive.

**Oxidizing properties** Not oxidizing.

**pH in aqueous solution** 9.4 @ 5%

**Specific gravity** 1.121

**VOC ASTM D2369** 4 %

**10. Stability and reactivity**

**Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability** Material is stable under normal conditions.

**Possibility of hazardous reactions** No dangerous reaction known under conditions of normal use.

**Conditions to avoid** Contact with incompatible materials.

**Incompatible materials** Acids. Oxidizing material.

**Hazardous decomposition products** Smoke, fumes, and oxides of carbon

**11. Toxicological information****Information on likely routes of exposure**

**Inhalation** Prolonged inhalation may be harmful.

**Skin contact** Causes skin irritation.

**Eye contact** Causes serious eye irritation.

**Ingestion** Harmful if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

**Information on toxicological effects**

**Acute toxicity** Harmful if swallowed.

<b>Components</b>	<b>Species</b>	<b>Test Results</b>
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BENZOTRIAZOLE (CAS 95-14-7)

**Acute****Inhalation**

*Mist*

LC50	Rat	1910 mg/m <sup>3</sup> , 3 hours
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LD50	Rat	1.9 mg/l
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Components	Species	Test Results
<b>Oral</b> <i>Liquid</i>		
LC50	Rat	560 mg/kg
LD50	Mouse	615 mg/kg
	Rat	600 mg/kg
HEPTANOIC ACID (CAS 111-14-8)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	> 5000 mg/kg
<b>Inhalation</b>		
LD50	Rat	> 4.6 mg/l
<b>Oral</b>		
LD50	Mouse	6400 mg/kg
	Rat	7000 mg/kg
OCTANOIC ACID (CAS 124-07-2)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	> 5000 mg/kg
<b>Oral</b>		
LD50	Rat	10080 mg/kg
SODIUM HYDROXIDE (CAS 1310-73-2)		
<b>Acute</b>		
<b>Dermal</b>		
<i>Solid</i>		
LD50	Rabbit	1350 mg/kg
<b>Oral</b>		
<i>Solid</i>		
LD50	Rat	104 - 340 mg/kg

\* Estimates for product may be based on additional component data not shown.

<b>Skin corrosion/irritation</b>	Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>	
Not listed.	
<b>US. National Toxicology Program (NTP) Report on Carcinogens</b>	
Not listed.	
<b>US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	
Not regulated.	
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not an aspiration hazard.

**Further information** Symptoms may be delayed.

## 12. Ecological information

**Ecotoxicity** Contains a substance which causes risk of hazardous effects to the environment.

Components	Species	Test Results
BENZOTRIAZOLE (CAS 95-14-7)		
<b>Aquatic</b>		
<i>Acute</i>		
Fish	LC50	Bluegill ( <i>Lepomis macrochirus</i> ) 28 mg/l, 96 hours
SODIUM HYDROXIDE (CAS 1310-73-2)		
<b>Aquatic</b>		
Crustacea	EC50	Water flea ( <i>Ceriodaphnia dubia</i> ) 34.59 - 47.13 mg/l, 48 hours
Fish	LC50	Western mosquitofish ( <i>Gambusia affinis</i> ) 125 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

**Persistence and degradability** No data is available on the degradability of this product.

### Bioaccumulative potential

#### Partition coefficient n-octanol / water (log Kow)

BENZOTRIAZOLE	1.44
HEPTANOIC ACID	2.54
	2.72
OCTANOIC ACID	3.05

**Mobility in soil** This product is miscible in water.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### CERCLA Hazardous Substance List (40 CFR 302.4)

AMMONIUM ACETATE (CAS 631-61-8) Listed.

SODIUM HYDROXIDE (CAS 1310-73-2)

Listed.

**SARA 304 Emergency release notification**

Not regulated.

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories**  
Immediate Hazard - Yes  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**SARA 313 (TRI reporting)**

Not regulated.

**Other federal regulations**

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**Food and Drug Administration (FDA)** Not regulated.

**US state regulations**

**US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**

Not listed.

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

SODIUM HYDROXIDE (CAS 1310-73-2)

**US. Massachusetts RTK - Substance List**

AMMONIUM ACETATE (CAS 631-61-8)

BENZOTRIAZOLE (CAS 95-14-7)

SODIUM HYDROXIDE (CAS 1310-73-2)

**US. New Jersey Worker and Community Right-to-Know Act**

AMMONIUM ACETATE (CAS 631-61-8)

SODIUM HYDROXIDE (CAS 1310-73-2)

**US. Pennsylvania Worker and Community Right-to-Know Law**

AMMONIUM ACETATE (CAS 631-61-8)

SODIUM HYDROXIDE (CAS 1310-73-2)

**US. Rhode Island RTK**

AMMONIUM ACETATE (CAS 631-61-8)

SODIUM HYDROXIDE (CAS 1310-73-2)

**California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions)**

This product is subject to SCAQMD Rule 1144; it is compliant and may be sold and used in the SCAQMD. The VOC content of the product is 0 g/L, measured by ASTM Method E-1868-10. This product has a specified use dilution VOC limit of 50 g/L, the maximum dilution concentration is 100 % to maintain compliance.

**US. California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

**International Inventories**

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

## 16. Other information, including date of preparation or last revision

<b>Issue date</b>	02-08-2016
<b>Version #</b>	01
<b>Further information</b>	Not available.
<b>NFPA ratings</b>	Health: 1 Flammability: 0 Instability: 0
<b>Disclaimer</b>	The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.