

# SAFETY DATA SHEET

## 1. Identification

**Product identifier** PRODUCTO™ SP-735  
INDUSTRIAL CLEANER

**Other means of identification**

**SDS number** Not applicable

**Recommended use** INDUSTRIAL CLEANER

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer**

**Company name** CIMCOOL® Industrial Products LLC  
3000 Disney Street  
Cincinnati, Ohio 45209

**Telephone (General Information)** 513-458-8100

**Emergency telephone number** 1-800-424-9300 (CHEMTREC)

**Emergency telephone number (outside USA)** 1-703-527-3887 (CHEMTREC)

## 2. Hazard(s) identification

**Physical hazards** Corrosive to metals Category 1

**Health hazards** Acute toxicity, oral Category 4  
Skin irritation Category 2  
Serious eye irritation Category 2A

**Environmental hazards** Not classified.

**OSHA defined hazards** Not classified.

### Label elements



**Signal word** Warning

**Hazard statement** May be corrosive to metals. Harmful if swallowed. Causes skin irritation. Causes serious eye irritation.

### Precautionary statement

**Prevention** Keep only in original container. Avoid breathing mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear eye protection/face protection. Wear protective gloves.

**Response** If on skin: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Rinse mouth. If swallowed: Call a poison center/doctor if you feel unwell. Take off contaminated clothing and wash before reuse. Absorb spillage to prevent material damage.

**Storage** Store in a well-ventilated place. Keep container tightly closed. Store locked up. Store in corrosive resistant container with a resistant inner liner.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)** None known.

**Supplemental information**

The classified hazards shown on this SDS are associated with the product concentrate. These hazards are not expected under recommended use conditions and dilution.

**3. Composition/information on ingredients****Mixtures**

<b>Chemical name</b>	<b>Common name and synonyms</b>	<b>CAS number</b>	<b>%</b>
MONOETHANOLAMINE		141-43-5	1 - 5
POTASSIUM HYDROXIDE		1310-58-3	1 - 5
Other components below reportable levels			60 - 100

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

**4. First-aid measures**

<b>Inhalation</b>	Move to fresh air. If symptoms persist, get medical attention. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
<b>Skin contact</b>	Rinse skin with water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth thoroughly. Drink 1 or 2 glasses of water. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Call a physician or poison control center immediately.
<b>Most important symptoms/effects, acute and delayed</b>	Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
<b>General information</b>	If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

**5. Fire-fighting measures**

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Unsuitable extinguishing media</b>	Not applicable, non-combustible.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Wear suitable protective equipment.
<b>Fire fighting equipment/instructions</b>	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

**6. Accidental release measures**

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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**Methods and materials for containment and cleaning up**

Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water. Prevent entry into waterways, sewer, basements or confined areas. Clean up in accordance with all applicable regulations.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb spillage to prevent material damage. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

**Environmental precautions**

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

**7. Handling and storage****Precautions for safe handling**

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid breathing mist or vapor. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

Store locked up. Store in a cool, dry place out of direct sunlight. Store in corrosive resistant container with a resistant inner liner. Keep only in the original container. Do not allow material to freeze. Store away from incompatible materials (see Section 10 of the SDS). If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

**8. Exposure controls/personal protection****Occupational exposure limits****US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	PEL	6 mg/m <sup>3</sup>
		3 ppm

**US. NIOSH: Pocket Guide to Chemical Hazards**

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	15 mg/m <sup>3</sup>
		6 ppm
POTASSIUM HYDROXIDE (CAS 1310-58-3)	TWA	8 mg/m <sup>3</sup>
	TWA	2 mg/m <sup>3</sup>
MONOETHANOLAMINE (CAS 141-43-5)	TWA	3 ppm

**US. ACGIH Threshold Limit Values**

	Type	Value
POTASSIUM HYDROXIDE (CAS 1310-58-3)	Ceiling	2 mg/m <sup>3</sup>
MONOETHANOLAMINE (CAS 141-43-5)	STEL	6 ppm
	TWA	3 ppm

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

**Individual protection measures, such as personal protective equipment****Eye/face protection**

Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.

**Skin protection****Hand protection**

Use protective gloves made of: Nitrile.

<b>Other</b>	Wear suitable protective clothing.
<b>Respiratory protection</b>	In case of insufficient ventilation, wear suitable respiratory equipment.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

<b>Appearance</b>	CLEAR
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Not available.
<b>Odor</b>	CHEMICAL
<b>Odor threshold</b>	Not available.
<b>pH</b>	10.8
<b>Melting point/freezing point</b>	< 32 °F (< 0 °C)
<b>Initial boiling point and boiling range</b>	> 212 °F (> 100 °C)
<b>Flash point</b>	Not Applicable
<b>Evaporation rate</b>	Like water when diluted
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	100 % Water Miscible
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Explosive properties</b>	Not explosive.
<b>Oxidizing properties</b>	Not oxidizing.
<b>pH in aqueous solution</b>	9.5 @ 4%
<b>Specific gravity</b>	1.123
<b>VOC ASTM D2369</b>	3 %

## 10. Stability and reactivity

<b>Reactivity</b>	May be corrosive to metals.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Heat, flames and sparks. Contact with incompatible materials.
<b>Incompatible materials</b>	Acids. Aluminum. Oxidizing agents. Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines.

**Hazardous decomposition products** Smoke, fumes, oxides of nitrogen, and oxides of carbon

## 11. Toxicological information

### Information on likely routes of exposure

**Inhalation** Not classified.  
**Skin contact** Causes skin irritation.  
**Eye contact** Causes eye irritation.  
**Ingestion** Harmful if swallowed.  
**Symptoms related to the physical, chemical and toxicological characteristics** Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation.

### Information on toxicological effects

**Acute toxicity** Harmful if swallowed.

Components	Species	Test Results
MONOETHANOLAMINE (CAS 141-43-5)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	1025 mg/kg
<b>Oral</b>		
LD50	Guinea pig	620 mg/kg
	Mouse	700 mg/kg
	Rat	10.2 g/kg
POTASSIUM HYDROXIDE (CAS 1310-58-3)		
<b>Acute</b>		
<b>Oral</b>		
LD50	Rat	214 mg/kg

\* Estimates for product may be based on additional component data not shown.

**Skin corrosion/irritation** Causes skin irritation.

**Serious eye damage/eye irritation** Causes eye irritation.

### Respiratory or skin sensitization

**Respiratory sensitization** Not a respiratory sensitizer.

**Skin sensitization** Not classified.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

### IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

### US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not an aspiration hazard.

**Chronic effects** Not classified.

**Further information** The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

## 12. Ecological information

**Ecotoxicity** Contains a substance which causes risk of hazardous effects to the environment.

Components	Species	Test Results
MONOETHANOLAMINE (CAS 141-43-5)		
<b>Aquatic</b>		
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss) 114 - 196 mg/l, 96 hours
POTASSIUM HYDROXIDE (CAS 1310-58-3)		
<b>Aquatic</b>		
Fish	LC50	Western mosquitofish (Gambusia affinis) 80 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

**Persistence and degradability** No data is available on the degradability of this product.

### Bioaccumulative potential

#### Partition coefficient n-octanol / water (log Kow)

MONOETHANOLAMINE -1.31

**Mobility in soil** This product is miscible in water.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

**UN number** UN3267  
**UN proper shipping name** Corrosive liquid, basic, organic, n.o.s. (MONOETHANOLAMINE, POTASSIUM HYDROXIDE RQ = 27778 LBS)  
**Transport hazard class(es)**  
**Class** 8  
**Subsidiary risk** -  
**Label(s)** 8  
**Packing group** III  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.  
**Special provisions** IB3, T7, TP1, TP28  
**Packaging exceptions** 154(d)(1)  
**Packaging non bulk** 203  
**Packaging bulk** 241

Supplemental Information: This Product Concentrate is corrosive only to Aluminum. Per 49CFR 173.154(d)(1) Except for a hazardous substance, a hazardous waste, or a marine pollutant, a material classed as Class 8 Packing Group III, solely because of its corrosive effect on aluminum - is not subject to any other requirements of this subchapter when transported by motor vehicle or rail car in packaging that will not react or be degraded by the corrosive material.

### IATA

**UN number** UN3267  
**UN proper shipping name** Corrosive liquid, basic, organic, n.o.s. (MONOETHANOLAMINE, POTASSIUM HYDROXIDE)

**Transport hazard class(es)**

**Class** 8  
**Subsidiary risk** -  
**Packing group** III  
**Environmental hazards** No.  
**ERG Code** 8L

**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**Other information**

**Passenger and cargo aircraft** Allowed with restrictions.  
**Cargo aircraft only** Allowed with restrictions.

**IMDG**

**UN number** UN3267  
**UN proper shipping name** CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (MONOETHANOLAMINE, POTASSIUM HYDROXIDE)

**Transport hazard class(es)**

**Class** 8  
**Subsidiary risk** -  
**Packing group** III  
**Environmental hazards**  
**Marine pollutant** No.

**EmS** F-A, S-B

**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

**DOT****IATA; IMDG****15. Regulatory information**

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

POTASSIUM HYDROXIDE (CAS 1310-58-3) Listed.

**SARA 304 Emergency release notification**

Not regulated.

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories** Immediate Hazard - Yes  
 Delayed Hazard - No  
 Fire Hazard - No  
 Pressure Hazard - No  
 Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**SARA 313 (TRI reporting)**  
 Not regulated.

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**Food and Drug Administration (FDA)** Not regulated.

**US state regulations****US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**

Not listed.

**US. Massachusetts RTK - Substance List**

MONOETHANOLAMINE (CAS 141-43-5)  
 POTASSIUM HYDROXIDE (CAS 1310-58-3)

**US. New Jersey Worker and Community Right-to-Know Act**

MONOETHANOLAMINE (CAS 141-43-5)  
 POTASSIUM HYDROXIDE (CAS 1310-58-3)

**US. Pennsylvania Worker and Community Right-to-Know Law**

MONOETHANOLAMINE (CAS 141-43-5)  
 POTASSIUM HYDROXIDE (CAS 1310-58-3)

**US. Rhode Island RTK**

POTASSIUM HYDROXIDE (CAS 1310-58-3)

**California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions)** This product is not subject to California's South Coast Air Quality Management District Rule 1144 (Rule only applicable to Metalworking Fluids, Vanishing Oils and Rust Inhibitors).

**US. California Proposition 65**

WARNING: This product contains a chemical known to the State of California to cause cancer.

**International Inventories**

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes



Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

## 16. Other information, including date of preparation or last revision

<b>Issue date</b>	07-22-2014
<b>Revision date</b>	03-13-2017
<b>Version #</b>	03
<b>Further information</b>	Not available.
<b>NFPA ratings</b>	Health: 1 Flammability: 0 Instability: 0
<b>Disclaimer</b>	The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
<b>Revision information</b>	This document has undergone significant changes and should be reviewed in its entirety.