

SAFETY DATA SHEET

1. Identification

Product identifier **SYNTHETIC 4590**
METALWORKING FLUID

Other means of identification

SDS number Not applicable

Recommended use METALWORKING FLUID

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Milacron Marketing Company LLC
3000 Disney Street
Cincinnati, Ohio 45209

Telephone (General Information) 513-458-8100

Emergency telephone number 1-800-424-9300 (CHEMTREC)

Emergency telephone number (outside USA) 1-703-527-3887 (CHEMTREC)

2. Hazard(s) identification

Physical hazards	Corrosive to metals	Category 1
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2
	Sensitization, skin	Category 1
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements



Signal word Warning

Hazard statement May be corrosive to metals. Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. May cause respiratory irritation.

Precautionary statement

Prevention Keep only in original container. Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.

Response IF exposed or if you feel unwell: Call a POISON CENTER or doctor/physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Gently wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Take off contaminated clothing and wash before reuse. Absorb spillage to prevent material damage.

Storage Store in a well-ventilated place. Keep container tightly closed. Store locked up. Protect from sunlight. Store away from incompatible materials. Store in accordance with local/regional/national/international regulation.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
TRIETHANOLAMINE		102-71-6	10 - 30
ISONONANOIC ACID		3302-10-1	5 - 10
MONOETHANOLAMINE		141-43-5	3 - 7
TRIIISOPROPANOLAMINE		122-20-3	1 - 5
HEXAHYDRO-1,3,5-TRIS (2-HYDROXYETHYL)-S- TRIAZINE		4719-04-4	0.1 - 1
Other components below reportable levels			40 - 70

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
Skin contact	Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth thoroughly. Drink 1 or 2 glasses of water. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
General information	Wash contaminated clothing before reuse. If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Alcohol resistant foam. Dry powder. Carbon dioxide (CO2). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	Not applicable, non-combustible.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Wear suitable protective equipment.
Fire fighting equipment/instructions	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water. This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb spillage to prevent material damage. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Clean up in accordance with all applicable regulations. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground. Contact local authorities in case of spillage to drain/aquatic environment. Use appropriate containment to avoid environmental contamination.

7. Handling and storage**Precautions for safe handling**

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not get in eyes, on skin, or on clothing. Avoid breathing mist or vapor. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. To maintain product quality, do not store in heat or direct sunlight. Store in a cool, dry place out of direct sunlight. Keep only in the original container. Store away from incompatible materials (see Section 10 of the SDS). Keep this material away from food, drink and animal feed. Do not allow material to freeze. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

8. Exposure controls/personal protection**Occupational exposure limits****US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	PEL	6 mg/m ³ 3 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	15 mg/m ³ 6 ppm
	TWA	8 mg/m ³ 3 ppm

US. ACGIH Threshold Limit Values

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	6 ppm
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m ³
MONOETHANOLAMINE (CAS 141-43-5)	TWA	3 ppm

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.

Skin protection**Hand protection**

Use protective gloves made of: Nitrile.

Other	Wear suitable protective clothing and gloves.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance	CLEAR
Physical state	Liquid.
Form	Liquid.
Color	Not available.
Odor	CHEMICAL
Odor threshold	Not available.
pH	9.7
Melting point/freezing point	< 32 °F (< 0 °C)
Initial boiling point and boiling range	> 212 °F (> 100 °C)
Flash point	Not Applicable
Evaporation rate	Like water when diluted
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	100 % Water Miscible
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
pH in aqueous solution	8.7 @ 5%
Specific gravity	1.051
VOC ASTM D2369	10 %

10. Stability and reactivity

Reactivity	May be corrosive to metals.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use. Hazardous polymerization does not occur.
Conditions to avoid	Heat, flames and sparks. Contact with incompatible materials.
Incompatible materials	Aluminum. Acids. Avoid contact with oxidizers or reducing agents. Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines.
Hazardous decomposition products	Smoke, fumes, oxides of nitrogen, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful. May cause irritation to the respiratory system.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity May cause an allergic skin reaction. May cause respiratory irritation. Expected to be a low hazard for usual industrial or commercial handling by trained personnel.

Components	Species	Test Results
ISONONANOIC ACID (CAS 3302-10-1)		
Acute		
<i>Dermal</i>		
LD50	Rat	> 2000 mg/kg
<i>Oral</i>		
LD50	Rat	1160 mg/kg
MONOETHANOLAMINE (CAS 141-43-5)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	1025 mg/kg
<i>Oral</i>		
LD50	Guinea pig	620 mg/kg
	Mouse	700 mg/kg
	Rat	10.2 g/kg
POLY[OXYETHYLENE(DIMETHYLIMINO)ETHYLENE-(DIMETHYLIMINO)ETHYLENE DICHLORIDE] (CAS 31512-74-0)		
Acute		
<i>Oral</i>		
LD50	Rat	1850 mg/kg
TRIETHANOLAMINE (CAS 102-71-6)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg
<i>Oral</i>		
LD50	Guinea pig	5300 mg/kg
	Rat	8 g/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Causes skin irritation. Prolonged skin contact may cause temporary irritation. Defatting, drying and cracking of skin.

Serious eye damage/eye irritation Causes serious eye irritation. Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

TRIETHANOLAMINE (CAS 102-71-6) 3 Not classifiable as to carcinogenicity to humans.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	May cause respiratory irritation.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	May be harmful if absorbed through skin. Prolonged inhalation may be harmful. Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

12. Ecological information

Ecotoxicity Contains a substance which causes risk of hazardous effects to the environment.

Components		Species	Test Results
ISONONANOIC ACID (CAS 3302-10-1)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Daphnia	68 mg/l, 48 hours
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	122 mg/l, 96 hours
MONOETHANOLAMINE (CAS 141-43-5)			
Aquatic			
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	114 - 196 mg/l, 96 hours
POLY[OXYETHYLENE(DIMETHYLIMINO)ETHYLENE-(DIMETHYLIMINO)ETHYLENE DICHLORIDE] (CAS 31512-74-0)			
Aquatic			
Fish	LC50	Harlequinfish, red rasbora (Rasbora heteromorpha)	0.17 mg/l, 96 hours
TRIETHANOLAMINE (CAS 102-71-6)			
Aquatic			
Crustacea	EC50	Water flea (Ceriodaphnia dubia)	565.2 - 658.3 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)	10610 - 13010 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

ISONONANOIC ACID	3.2
MONOETHANOLAMINE	-1.31
TRIETHANOLAMINE	-1

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Consult authorities before disposal. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

14. Transport information

DOT

UN number	UN3267
UN proper shipping name	Corrosive liquid, basic, organic, n.o.s. (TRIETHANOLAMINE, MONOETHANOLAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Label(s)	8
Packing group	III
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	IB3, T7, TP1, TP28
Packaging exceptions	154
Packaging non bulk	203
Packaging bulk	241

Supplemental Information: This Product Concentrate is corrosive only to Aluminum. Per 49CFR 173.154(d)(1) Except for a hazardous substance, a hazardous waste, or a marine pollutant, a material classed as Class 8 Packing Group III, solely because of its corrosive effect on aluminum - is not subject to any other requirements of this subchapter when transported by motor vehicle or rail car in packaging that will not react or be degraded by the corrosive material.

IATA

UN number	UN3267
UN proper shipping name	Corrosive liquid, basic, organic, n.o.s. (TRIETHANOLAMINE, MONOETHANOLAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
ERG Code	8L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed.
Cargo aircraft only	Allowed.

IMDG

UN number	UN3267
UN proper shipping name	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (MONOETHANOLAMINE, TRIETHANOLAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No
EmS	F-A, S-B
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.

DOT



IATA; IMDG



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. It may be reportable under the provisions of SARA Sections 311 and 312 if specific threshold criteria are met or exceeded.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

HEXAHYDRO-1,3,5-TRIS (2-HYDROXYETHYL)-S-TRIAZINE (CAS 4719-04-4) 1.0 % One-Time Export Notification only.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Food and Drug Administration (FDA) Not regulated.

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. Massachusetts RTK - Substance List

MONOETHANOLAMINE (CAS 141-43-5)

TRIETHANOLAMINE (CAS 102-71-6)

TRIISOPROPANOLAMINE (CAS 122-20-3)

US. New Jersey Worker and Community Right-to-Know Act

MONOETHANOLAMINE (CAS 141-43-5)

TRIETHANOLAMINE (CAS 102-71-6)

US. Pennsylvania Worker and Community Right-to-Know Law

MONOETHANOLAMINE (CAS 141-43-5)

TRIETHANOLAMINE (CAS 102-71-6)

TRIISOPROPANOLAMINE (CAS 122-20-3)

US. Rhode Island RTK

Not regulated.

California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions) IN COMPLIANCE WITH CALIFORNIA SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT (SCAQMD) RULES, SALE OF THIS PRODUCT IS PROHIBITED IN THE SCAQMD (inclusive).

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

Issue date 05-21-2015

Version # 01

Further information Not available.

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.