DESCRIPTION
OAK DRAW 502 is an “evaporative” lubricant developed for fin stamping and collar drawing in the air conditioning and heat transfer industries.

APPLICATION
OAK DRAW 502 is primarily used to stamp and draw cold roll, stainless, copper, brass, and aluminum sheet stock where post cleaning is prohibited.

The “evaporative” nature of this unique lubricant supplies high boundary lubrication, while leaving minimal residue.

Compatibility with your specific system of refrigerants should be tested.

FEATURES & BENEFITS

LUBRICITY:
Fortified with anti-wear and lubricity additives to maximize tool and die life and formability.

CLEANLINESS:
After use, parts may not require post cleaning.

CORROSION:
Non-staining to aluminum, copper or brass alloys.

ECONOMICAL:
Contains no water to promote rancidity, thereby ensuring optimum shelf-life in lubricant reservoirs. Low end use cost.

ASH LESS:
Contains ash less additives conforming to many FDA regulations.
RECOMMENDED STARTING DILUTIONS
OAK DRAW 502 is used as received (100%) and may be applied by spray, dip or brush methods. Add no other materials to the concentrate unless approved by your CIMCOOL representative.

TYPICAL PHYSICAL AND CHEMICAL PROPERTIES

| Physical State: Liquid | Appearance and Odor: Clear/Chemical |
| Solubility in water: Insoluble | Weight, lb/gal, 60°F (15.6°C): 6.46 |
| Specific Gravity: 0.78 | Viscosity SUS @ 100 F: 32 |
| Flash Point /Sp.Gr./Boiling Point: SEE MSDS | pH Concentrate: NA |
| pH, Typical Operating 100%: NA | Total Chlorine/Chlorides, wt%: 0/0 ppm |
| Total Sulfur, wt%: 0 | Silicones: None |

HANDLING AND STORAGE
If frozen, product separates, Thaw completely at room temperature and stir thoroughly prior to use. Inside storage is recommended.

SAFETY DATA SHEET
Available at www.cimcool.com

For additional information refer to its OSHA MSDS, website or contact your local CIMCOOL TECHNICAL SPECIALIST OR DISTRICT MANAGER, or you may contact CIMCOOL® Technical Services at 1-513-458-8199.

Limitation of Liability: Under no circumstances, shall we or any affiliate of ours have any liability whatsoever for loss of use, or for any indirect or consequential damages. Minor formulation changes or normal variations in the manufacture of this product may cause slight variances in the data presented on this sheet.