DESCRIPTION
OAK DRAW 732 is a synthetic, water-based lubricant designed for use in the automotive radiator crimping process.

APPLICATION
OAK DRAW 732 is recommended for light to moderate-duty operations on aluminum, steel and galvanized*.

*Plastic and seal compatibility should be tested.

FEATURES & BENEFITS

LUBRICITY:
Exceptional film strength to maximize part coverage and formability. Provides excellent die and tool life.

CLEANLINESS:
Minimal residue and is easily cleaned off with aqueous cleaners.

OPERATOR-FRIENDLY:
Mild, near neutral pH. Oil-free product.
RECOMMENDED STARTING DILUTIONS
OAK DRAW 732 is used as received (100%) and may be applied by spray, dip or immersion methods. Add no other materials to the concentrate unless approved by your CIMCOOL representative. Not recommended for use with magnesium or alloyed magnesium.

TYPICAL PHYSICAL AND CHEMICAL PROPERTIES
Physical State: Liquid
Solubility in Water: 100% miscible
Flash Point/Sp. Gr./Boiling Point: See MSDS
Total Chlorine/Chlorides, wt%: 0/0
Silicone: None

Appearance and Odor: Clear/Chemical
Weight, lb/gal, 60°F (15.6°C): 8.4
pH, concentrate: 6.5
Total Sulfur, wt%: 0

HANDLING AND STORAGE
If frozen, product separates. Thaw completely at room temperature and stir prior to use. Inside storage is recommended.

SAFETY DATA SHEET
Available at www.cimcool.com

For additional information refer to its OSHA MSDS, website or contact your local CIMCOOL TECHNICAL SPECIALIST OR DISTRICT MANAGER, or you may contact CIMCOOL® Technical Services at 1-513-458-8199.

Limitation of Liability: Under no circumstances, shall we or any affiliate of ours have any liability whatsoever for loss of use, or for any indirect or consequential damages. Minor formulation changes or normal variations in the manufacture of this product may cause slight variances in the data presented on this sheet.