OAK DRAW® 920
METALWORKING OIL

DESCRIPTION
OAK DRAW 920 is general purpose bending and expanding lubricant developed for the heat transfer industry.

APPLICATION
OAK DRAW 920 is primarily used to form aluminum tubing on hairpin benders, return benders, straight tube cut-offs and expanders.

FEATURES & BENEFITS

LUBRICITY:
Combines outstanding extreme pressure and friction modifying additives to enhance lubricity and maximize formability.

CLEANLINESS:
Requires post cleaning by vapor degreasing or alkaline cleaners.

CORROSION CONTROL:
Non-staining to copper and cuprous alloys as well as aluminum alloys.

PERFORMANCE:
Has been pre-tested on our machinery under “real world” working conditions providing excellent tool life.
RECOMMENDED STARTING DILUTIONS
OAK DRAW 920 is used as received (100%) and may be applied by spray, dip, or brush methods. Add no other materials to the concentrate unless approved by your CIMCOOL representative.

TYPICAL PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid
Appearance and Odor: Clear/Odorless
Solubility in Water: Insoluble
Weight, lb/gal, 60°F (15.6°C): 7.63
Viscosity SUS @ 100 F: 120
Flash Point/Sp. Gr./Boiling Point: See MSDS
pH Concentrate: NA
Total Chlorine wt%: 4.6
Total Sulfur, wt%: 0.0
Silicone: None

HANDLING AND STORAGE
If frozen, product separates. Thaw completely at room temperature and stir prior to use. Inside storage is recommended.

SAFETY DATA SHEET
Available at www.cimcool.com

For additional information refer to its OSHA MSDS, website or contact your local CIMCOOL TECHNICAL SPECIALIST OR DISTRICT MANAGER, or you may contact CIMCOOL® Technical Services at 1-513-458-8199.

Limitation of Liability: Under no circumstances, shall we or any affiliate of ours have any liability whatsoever for loss of use, or for any indirect or consequential damages. Minor formulation changes or normal variations in the manufacture of this product may cause slight variances in the data presented on this sheet.