

CIMCOOL®

METALWORKING FLUIDS

CIMCLEAN® 30F

CENTRAL FILTRATION SYSTEM AND MACHINE CLEANER

APPLICATIONS	<p>CIMCLEAN® 30F is recommended for cleaning individual machine and central system reservoirs, metalworking fluid lines, premix tanks, machines and parts. It improves rancidity control by removing bio-films, dirt, grit, chip-deposits, insoluble soaps and oils from central systems in hard water areas. Does not redeposit soil in machines or central systems – (the breeding ground for bacteria). Contains corrosion inhibiting ingredients to protect machines and parts (cast iron and steel) from rusting during cleaning.</p> <p>CIMCLEAN® 30F can also be used for general-purpose floor cleaning. Use at 1:100 (1%) to 1:25 (4%). Can be used in power washers, steam cleaners and automated floor scrubbers.</p> <p>NOTE: CIMCLEAN® 30F is highly alkaline. Avoid contact of the mix or concentrate with the eyes or skin. In case of contact, flush immediately with running water for 15 minutes. Call a physician.</p> <p>Material: Ferrous metals</p>
FEATURES & BENEFITS	<p>CIMCLEAN® 30F can be used in three ways, all of which are effective.</p> <ol style="list-style-type: none">1. <u>As a cleaner:</u> Drain used metalworking fluid and charge system with 2% CIMCLEAN® 30F (mix one part CIMCLEAN® 30F with 50 parts water). -- Fill reservoir as full as possible so the mixture contacts all surfaces. -- Circulate for at least 2-4 hours through all lines and machine tools (does not cause rust), drain, rinse and recharge with a fresh CIMCOOL® product.2. <u>With used fluid during shutdown:</u> After production ceases, add one gallon of CIMCLEAN® 30F concentrate to each 50 gallons of dirty fluid (2%) in the machine reservoir or central system. Circulate the mixture for four hours or longer through all lines and machine tools. Drain, rinse and recharge with a fresh CIMCOOL® product. <p><u>With used fluid during production:</u> Not recommended for individual machines unless carefully supervised. During production add one gallon of CIMCLEAN® 30F to each 100 gallons of dirty fluid (1%) in the machine reservoir or central system. Circulate the mixture for 4 - 8 hours through all lines and machine tools. Drain, rinse and recharge with a fresh CIMCOOL® product.</p>

<p>RECOMMENDED STARTING DILUTIONS</p>	<p>FOR INDUSTRIAL USE ONLY Use at 1.0% (1:100) to 4.0% (1:25) for cleaning</p> <p>CIMCLEAN® 30F is to be mixed with water for use (add concentrate to water). Use only ferrous or plastic valve fittings on drums for dispensing concentrate.</p> <p>Add no other substances to the concentrate or mix unless approved by CIMCOOL® Technical Services.</p> <p>For concentration analysis, use the Total Alkalinity Titration Procedure, CIMCHEK™ Test Strip, or Refractometer.</p>
<p>TYPICAL PHYSICAL AND CHEMICAL PROPERTIES</p>	<p>Physical state: Liquid Appearance and odor: Clear / Chemical Colors available: Undyed Solubility in water: 100% Miscible Weight, lb/gal, 60°F (15.6°C): 9.4 Specific gravity, (H₂O = 1): 1.12 Boiling point, °F (°C): 212 (100) Flash point, COC, °F (°C): None, Self Extinguishing Fire point, COC, °F (°C): None, Self Extinguishing Freezing point, °F, (°C): 20 (-7) If frozen, product separates. Thaw completely at room temperature and stir thoroughly. pH, concentrate: 11.7 pH, 2.0% mix, typical operating conditions: 9.0 Total chlorine/chloride, wt%, calculated: 0.00/<50 Total sulfur, wt%, calculated: 0.00 Silicones: None Nonylphenoethoxylates: None EDTA: None</p>
<p>PACKAGING</p>	<p>Available in 5-gallon pails, 55-gallon drums, and bulk containers.</p>
<p>REFRACTOMETER FACTOR = 3.1 Multiply the scale reading obtained on your CIMCOOL® Metalworking Fluid or other acceptable refractometer by the Refractometer Factor to obtain the mix concentration in percent.</p> <p>NOTE: Calibrate the refractometer so that it reads 0.0 with water, before testing the sample mix. Remove gross contaminants from the sample mix before testing.</p>	
<p>For additional information concerning CIMCLEAN® 30F, refer to its OSHA MSDS or contact CIMCOOL® Technical Services at 1-513-458-8199. Reprints/Updates of this Product Information Flyer (PIF) can be found on our web site, WWW.CIMCOOL.COM or from your Milacron representative.</p> <p>Minor formulation changes or normal variations in the manufacture of this product may cause slight variances in the data presented on this sheet. Consumable Products Division/ Milacron Marketing Company Cincinnati, Ohio 45209</p> <p>PC-9809 2/27/07</p>	

