

MILFORM[®]

METALFORMING FLUIDS

MILFORM[®] 6280

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| APPLICATIONS | MILFORM[®] 6280 is an Extreme Pressure (EP) containing synthetic fluid for heavy-duty stamping and drawing of ferrous and non-ferrous metals and aluminum alloys. |
| FEATURES & BENEFITS | <ul style="list-style-type: none">• Excellent lubricity on ferrous and non-ferrous aluminum metals. Contains a patented Milacron Synthetic Lubricant (MSL) and extreme pressure lubricants to provide the lubricity needed to prevent galling, tearing and scoring.• Excellent corrosion control• Easily washes off parts• Good microbial control• Works well in recirculating systems |

**RECOMMENDED
STARTING
DILUTIONS****FOR INDUSTRIAL USE ONLY.**

Use between 10% (1:10) and 40% (1:2.5) for light to heavy-duty stamping and drawing.

MILFORM[®] 6280 is to be mixed with water for use (add concentrate to water). Add no other substances to the concentrate or mix unless approved by CIMCOOL[®] Technical Services (513-458-8199)

Not recommended for use with magnesium or alloyed magnesium.

For concentration analysis, use Acid Split Method or the MI Titration Method.

**TYPICAL
PHYSICAL AND
CHEMICAL
PROPERTIES**

Physical state: Liquid

Appearance and odor: Hazy / Chemical

Colors available: Undyed

Solubility in water: 100% Miscible

Weight, lb/gal, 60°F (15.6°C): 8.8

Specific gravity, (H₂O = 1): 1.06

Viscosity (SUS) @ 100° F, Typical: 671

Boiling point, °F (°C): 212 (100)

Flash point, COC, °F (°C): None, Self Extinguishing

Fire point, COC, °F (°C): None, Self Extinguishing

Freezing point, °F (°C): 20 (- 7)

If frozen, product separates. Thaw completely at room temperature and stir thoroughly.

pH, concentrate: 8.6

pH, 20.0% mix, typical operating conditions: 8.2

Total chlorine/chloride wt%, calculated: 2.4 / < 50 ppm

Total sulfur, wt%, calculated: 3.9

Silicones: Yes

PACKAGING

Available in 5-gallon pails, 55 gallon drums, and bulk containers

For additional information concerning MILFORM[®] 6280, refer to its OSHA MSDS or contact CIMCOOL[®] Technical Services at 1-513-458-8199. Reprints/Updates of this Product Information Flyer (PIF) can be found on our web site, WWW.CIMCOOL.COM or from your Milacron representative.

LIMITATION OF LIABILITY: Under no circumstances shall we or any affiliate of ours have any liability whatsoever for loss of use or for any indirect or consequential damages. Minor formulation changes or normal variations in the manufacture of this product may cause slight variances in the data presented on this sheet.

CIMCOOL[®] Global Industrial Fluids / Milacron Marketing Company
3000 Disney Street
Cincinnati, Ohio 45209

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