



Product Information Flyer

DESCRIPTION

MILHONE 45 is a straight oil designed for honing.

APPLICATION

MILHONE 45 is recommended for honing of ferrous and non-ferrous metals.

FEATURES & BENEFITS

VISCOSITY:

MILHONE 45 has a low viscosity which reduces carry-off and lowers cost. The low viscosity provides adequate cooling required in a honing operation.

PERFORMANCE:

MILHONE 45 is a clear, non-staining oil that provides a good finish.

LUBRICITY:

MILHONE 45 contains boundary lubrication required in honing operations.

RECOMMENDED STARTING DILUTIONS

MILHONE 45 is to be used neat (100%). Add no other materials to the concentrate unless approved by your CIMCOOL® District Manager.

TYPICAL PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid

Solubility in Water: Insoluble

Viscosity (SUS) @ 100°F: 45

pH Concentrate: NA

Total Chlorine, wt%: 0.36

Appearance and Odor: Clear/Chemical

Weight, lb/gal, 60°F (15.6 °C): 7.4

Flash Point /Sp.Gr./Boiling Point: SEE MSDS

pH, Typical Operating 100%: NA

Total Sulfur, wt%: 0.03

HANDLING AND STORAGE

If frozen, thaw completely at room temperature. Inside storage is recommended.

SAFETY DATA SHEET

Available at www.cimcool.com

For additional information refer to its OSHA MSDS, website or contact your local CIMCOOL TECHNICAL SPECIALIST OR DISTRICT MANAGER, or you may contact CIMCOOL® Technical Services at 1-513-458-8199.

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