

CIMCOOL®

METALWORKING FLUIDS

MILHONE™ 45 HONING OIL

APPLICATIONS	<p>MILHONE™ 45 is a low viscosity straight oil product designed for honing.</p> <p>MILHONE™ 45 is recommended for honing applications with ferrous and non-ferrous metals.</p>
FEATURES & BENEFITS	<ul style="list-style-type: none">• OPERATOR FRIENDLY – Clear – Good skin compatibility• VISCOSITY – Low viscosity reduces carry-off and lowers cost• PERFORMANCE – Non-staining – Provides good finish

TYPICAL PHYSICAL AND CHEMICAL PROPERTIES	<p>Physical state: Liquid Appearance and odor: Clear / Chemical Colors available: Undyed Solubility in water: Insoluble Viscosity, S.U.S. @ 100° F: 45 Weight, lb/gal, 60°F (15.6°C): 7.4 Specific gravity, (H₂O = 1): 0.89 Gravity, API/60°F: 27.2 Flash point, COC, °F (°C): 245 (118) Fire point, COC, °F (°C): 250 (121) If frozen, thaw completely at room temperature. Total chlorine, wt%, calculated: 0.36 Total sulfur, wt%, calculated: 0.03 Total barium, wt%, calculated: 0.0 Total phosphorous, wt%, calculated: 0.0 Total fat, wt%, calculated: 8.0</p>
PACKAGING	<p>Available in 55-gallon drums, Bulk Containers and in tank truck quantities.</p>

For additional information concerning MILHONE™ 45, refer to its OSHA MSDS or contact CIMCOOL® Technical Services at 1-513-458-8199.

Minor formulation changes or normal variations in the manufacture of this product may cause slight variances in the data presented on this sheet.
Consumable Products Division/ Milacron Marketing Company
Cincinnati, Ohio 45209

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