

CIMCOOL®

METALWORKING FLUIDS

MILHONE™ 80 HONING OIL

APPLICATIONS	<p>MILHONE™ 80 is a moderate-duty honing oil, blended with premium naphthenic base oil.</p> <p>MILHONE™ 80 is recommended for moderate-duty honing applications that require a low viscosity. Is also cost-effective on moderate-duty screw machine applications.</p>
FEATURES & BENEFITS	<ul style="list-style-type: none">• MILHONE™ 80 is "water" clear for easy view of the operation.• Light carry-off for longer life.• Operator friendly, MILHONE™ 80 provides a clean work environment.

TYPICAL PHYSICAL AND CHEMICAL PROPERTIES	<p>Physical state: Liquid Appearance and odor: Water white oil / Chemical Colors available: Undyed Solubility in water: Insoluble Viscosity, S.U.S. @ 100° F: 45 Weight, lb/gal, 60°F (15.6°C): 7.43 Specific gravity, (H₂O = 1): 0.890 Gravity, API/60°F: 27.5 Boiling point, °F (°C): NA Flash point, COC, °F (°C): 250 (121) Fire point, COC, °F (°C): 260 (129) Pour point, °F, (°C): < 0 (< -18) If frozen, thaw completely at room temperature. Total chlorine, wt%, calculated: 0.22 Total sulfur, wt%, calculated: 0.0 Total barium, wt%, calculated: 0.0 Total phosphorous, wt%, calculated: 0.0 Total fat, wt%, calculated: 1.0</p>
PACKAGING	<p>Available in 55-gallon drums, Bulk Containers and in tank truck quantities.</p>

For additional information concerning MILHONE™ 80, refer to its OSHA MSDS or contact CIMCOOL® Technical Services at 1-513-458-8199.

Minor formulation changes or normal variations in the manufacture of this product may cause slight variances in the data presented on this sheet.
Consumable Products Division/ Milacron Marketing Company
Cincinnati, Ohio 45209

PC-9936 7/16/04

