

CIMCOOL®

METALWORKING FLUIDS

MILHONE™ 90 HONING OIL

APPLICATIONS	<p>MILHONE™ 90 is a moderate to heavy-duty honing oil, blended with premium naphthenic base oils and extreme pressure (EP) additives.</p> <p>MILHONE™ 90 will do those tough honing applications where good finish and part geometry is essential. MILHONE™ 90 is a good economical general purpose machining fluid, where part wetting is the key to good life and production.</p>
FEATURES & BENEFITS	<ul style="list-style-type: none">• MILHONE™ 90 is "water" clear with little odor• Low viscosity reduces carry-off, reducing cost• Good cleaning action will reduce metal loading of honing stones

TYPICAL PHYSICAL AND CHEMICAL PROPERTIES	<p>Physical state: Liquid Appearance and odor: Water white oil / Chemical Colors available: Undyed Solubility in water: Insoluble Viscosity, S.U.S. @ 100° F: 47 Weight, lb/gal, 60°F (15.6°C): 7.52 Specific gravity, (H₂O = 1): 0.901 Gravity, API/60°F: 25.5 Flash point, COC, °F (°C): 250 (121) Pour point, COC, °F (°C): Less than 0 (-18) If frozen, thaw completely at room temperature. Total chlorine, wt%, calculated: 0.43 Total sulfur, wt%, calculated: 0.0 Total barium, wt%, calculated: 0.0 Total phosphorous, wt%, calculated: 0.0 Total fat, wt%, calculated: 13.0</p>
PACKAGING	<p>Available in 55-gallon drums, Bulk Containers and in tank truck quantities.</p>

For additional information concerning MILHONE™ 90, refer to its OSHA MSDS or contact CIMCOOL® Technical Services at 1-513-458-8199.

Minor formulation changes or normal variations in the manufacture of this product may cause slight variances in the data presented on this sheet.
Consumable Products Division/ Milacron Marketing Company
Cincinnati, Ohio 45209

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