

CIMSTAR[®] 10-3950



DESCRIPTION

CIMSTAR 10-3950 is an oil containing metalworking fluid for use in moderate duty machining and grinding applications, such as milling, drilling, cut tapping and surface grinding.

APPLICATION

- CIMSTAR 10-3950 was developed for use on ferrous and most non-ferrous materials.
- It can be used on mild steels, stainless steels, hardened steels, exotic materials and most aluminum alloys. It should not be used on magnesium alloys.
- It is especially suited for high pressure and through-the-tool coolant delivery systems.

FEATURES & BENEFITS

- Good lubricity, especially on cast aluminum
- Very low foaming even when used with de-ionized water
- Excellent machining and grinding fluid
- Very clean running product

RECOMMENDED STARTING DILUTIONS:

CIMSTAR 10-3950 is to be mixed with water for use. Always add concentrate to water. Add no other materials to the concentrate or mix unless approved by your CIMCOOL[®] Technical Services Specialist.

- Machining and Grinding 5% - 10% (3.1 to 6.3 on refractometer scale)
- 5% Mix pH is typically 8.6

SAFETY DATA SHEET:

Available at www.cimcool.com

For additional information refer to its OSHA SDS, website or contact your local CIMCOOL TECHNICAL SPECIALIST OR DISTRICT MANAGER, or you may contact CIMCOOL[®] Technical Services at 1-888-CIMCOOL.

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